

Targeted alpha therapy: when chemistry meets physics in the radiopharmacy

Janke Kleynhans

23 February 2024



Measurement in the Radiopharmacy

- The alpha-emitters considered
- Radioactive concentration/amount
- Radiochemical yield and purity
- Stability of radiopharmaceuticals
- Waste management
- Health physics and safety



Periodic Table of the Elements

Atomic Number
 Symbol
 Name
 Atomic Mass

1 IA 1A	2 IIA 2A											13 IIIA 3A	14 IVA 4A	15 VA 5A	16 VIA 6A	17 VIIA 7A	18 VIIIA 8A
1 H Hydrogen 1.008												5 B Boron 10.811	6 C Carbon 12.011	7 N Nitrogen 14.007	8 O Oxygen 15.999	9 F Fluorine 18.998	10 Ne Neon 20.180
3 Li Lithium 6.941	4 Be Beryllium 9.012											13 Al Aluminum 26.982	14 Si Silicon 28.086	15 P Phosphorus 30.974	16 S Sulfur 32.066	17 Cl Chlorine 35.453	18 Ar Argon 39.948
11 Na Sodium 22.990	12 Mg Magnesium 24.305	3 IIIB 3B	4 IVB 4B	5 VB 5B	6 VIB 6B	7 VIIB 7B	8 VIII 8	9 VIII 8	10 VIII 8	11 IB 1B	12 IIB 2B	31 Ga Gallium 69.723	32 Ge Germanium 72.631	33 As Arsenic 74.922	34 Se Selenium 78.972	35 Br Bromine 79.904	36 Kr Krypton 84.798
19 K Potassium 39.098	20 Ca Calcium 40.078	21 Sc Scandium 44.956	22 Ti Titanium 47.867	23 V Vanadium 50.942	24 Cr Chromium 51.996	25 Mn Manganese 54.938	26 Fe Iron 55.845	27 Co Cobalt 58.933	28 Ni Nickel 58.693	29 Cu Copper 63.546	30 Zn Zinc 65.38	49 In Indium 114.818	50 Sn Tin 118.711	51 Sb Antimony 121.760	52 Te Tellurium 127.6	53 I Iodine 126.904	54 Xe Xenon 131.294
37 Rb Rubidium 85.468	38 Sr Strontium 87.62	39 Y Yttrium 88.906	40 Zr Zirconium 91.224	41 Nb Niobium 92.906	42 Mo Molybdenum 95.95	43 Tc Technetium 98.907	44 Ru Ruthenium 101.07	45 Rh Rhodium 102.906	46 Pd Palladium 106.42	47 Ag Silver 107.868	48 Cd Cadmium 112.411	81 Tl Thallium 204.383	82 Pb Lead 207.2	83 Bi Bismuth 208.980	84 Po Polonium [208.982]	85 At Astatine 209.987	86 Rn Radon 222.018
55 Cs Cesium 132.905	56 Ba Barium 137.328	57-71	72 Hf Hafnium 178.49	73 Ta Tantalum 180.948	74 W Tungsten 183.84	75 Re Rhenium 186.207	76 Os Osmium 190.23	77 Ir Iridium 192.217	78 Pt Platinum 195.085	79 Au Gold 196.967	80 Hg Mercury 200.592	113 Uut Ununtrium unknown	114 F1 Flerovium [289]	115 Uup Ununpentium unknown	116 Lv Livermorium [298]	117 Uus Ununseptium unknown	118 Uuo Ununoctium unknown
87 Fr Francium 223.020	88 Ra Radium 226.025	89-103	104 Rf Rutherfordium [261]	105 Db Dubnium [262]	106 Sg Seaborgium [266]	107 Bh Bohrium [264]	108 Hs Hassium [269]	109 Mt Meitnerium [268]	110 Ds Darmstadtium [269]	111 Rg Roentgenium [272]	112 Cn Copernicium [277]	113 Uut Ununtrium unknown	114 F1 Flerovium [289]	115 Uup Ununpentium unknown	116 Lv Livermorium [298]	117 Uus Ununseptium unknown	118 Uuo Ununoctium unknown

	57 La Lanthanum 138.905	58 Ce Cerium 140.116	59 Pr Praseodymium 140.908	60 Nd Neodymium 144.242	61 Pm Promethium 144.913	62 Sm Samarium 150.36	63 Eu Europium 151.964	64 Gd Gadolinium 157.25	65 Tb Terbium 158.925	66 Dy Dysprosium 162.500	67 Ho Holmium 164.930	68 Er Erbium 167.259	69 Tm Thulium 168.934	70 Yb Ytterbium 173.055	71 Lu Lutetium 174.967
Lanthanide Series	89 Ac Actinium 227.028	90 Th Thorium 232.038	91 Pa Protactinium 231.036	92 U Uranium 238.029	93 Np Neptunium 237.048	94 Pu Plutonium 244.064	95 Am Americium 243.061	96 Cm Curium 247.070	97 Bk Berkelium 247.070	98 Cf Californium 251.080	99 Es Einsteinium [254]	100 Fm Fermium 257.095	101 Md Mendelevium 258.1	102 No Nobelium 259.101	103 Lr Lawrencium [262]
Actinide Series															

Alkali Metal	Alkaline Earth	Transition Metal	Basic Metal	Semimetal	Nonmetal	Halogen	Noble Gas	Lanthanide	Actinide
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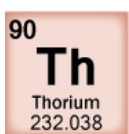
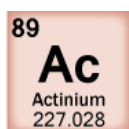
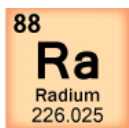
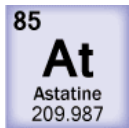
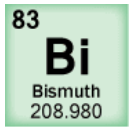
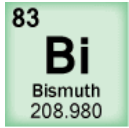
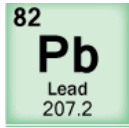
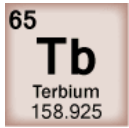
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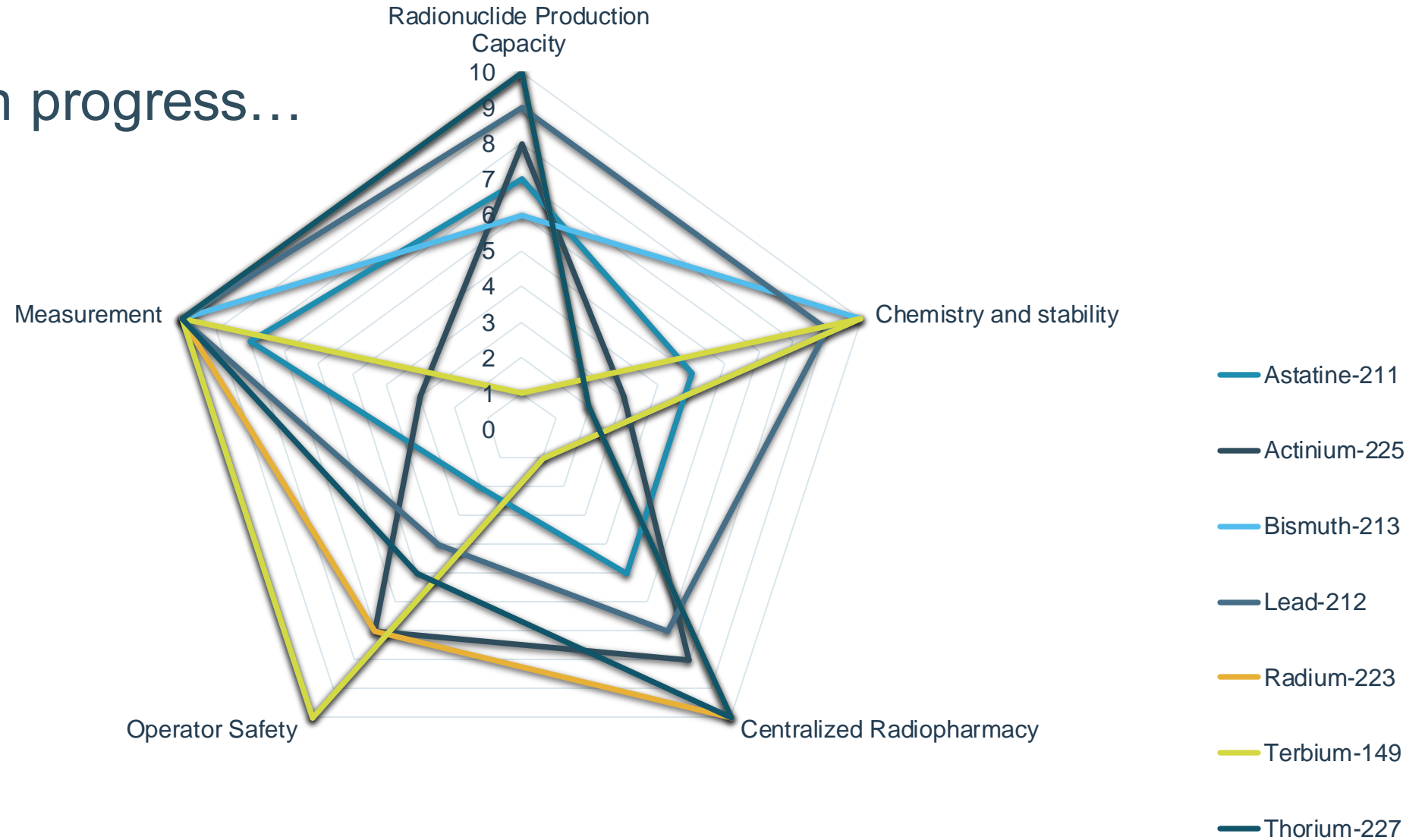
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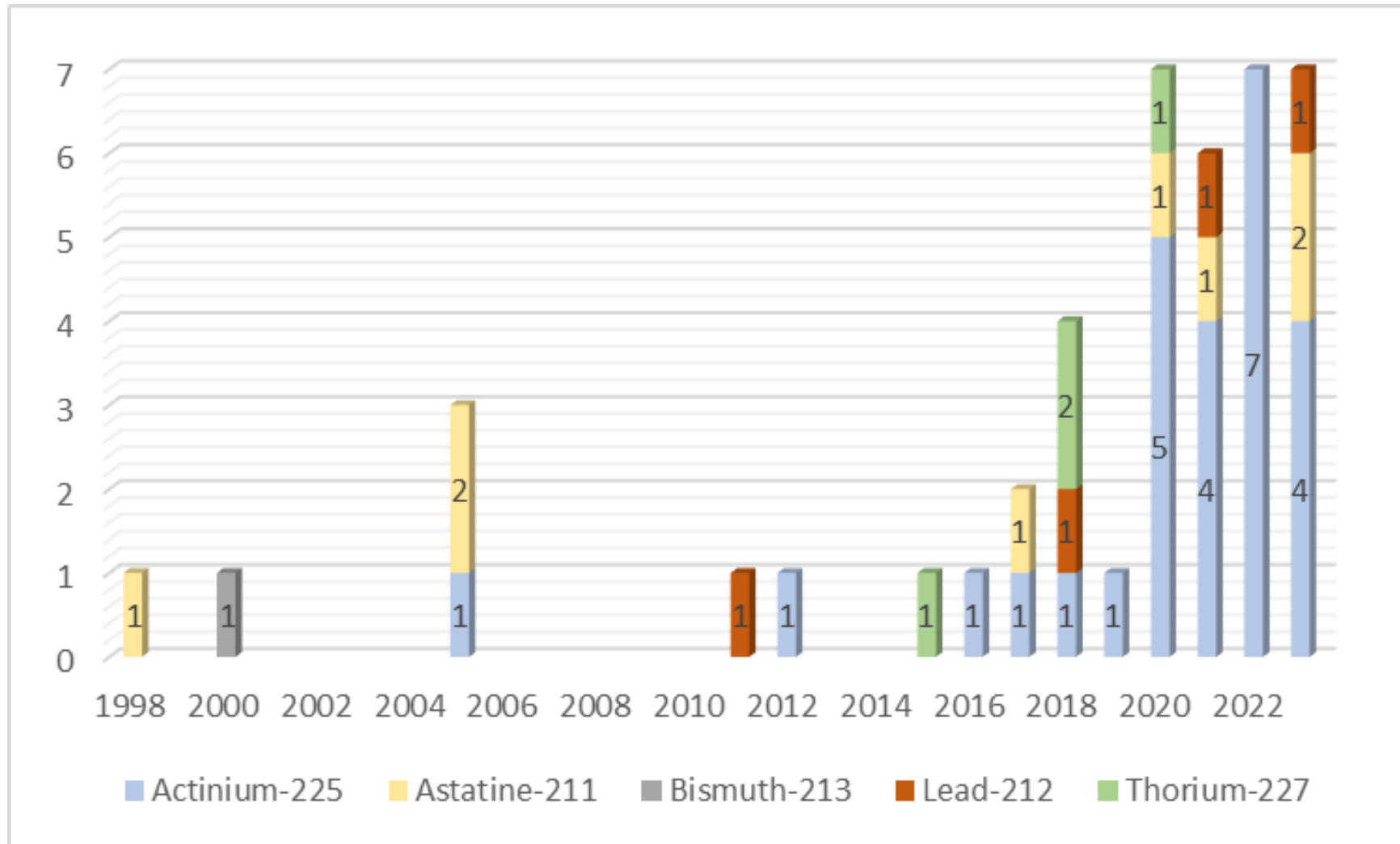
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Theory in progress...

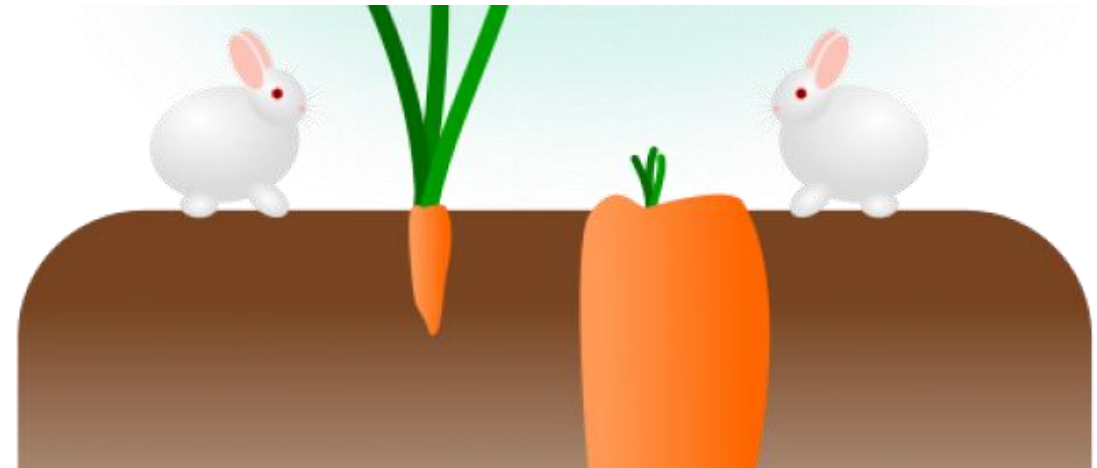


Clinical trials



The alpha-radiopharmacy

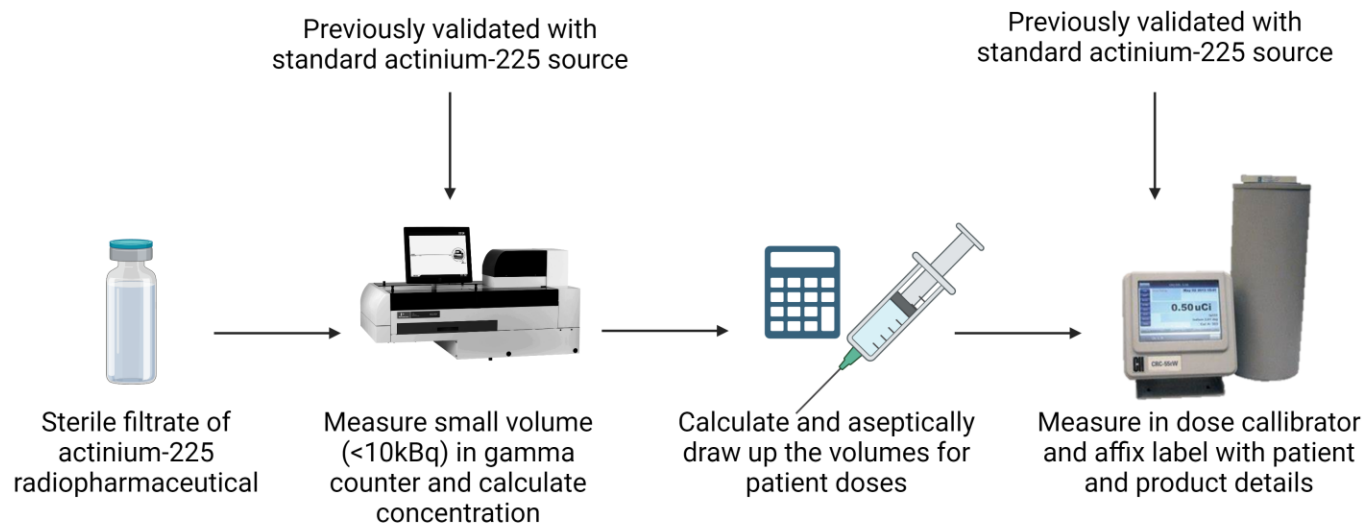
- Superior radiation detectors and health monitoring of staff
- Superior ventilation protection – isolators/closed systems
- Dedicated workspaces and QC equipment (presence of other emissions disrupt detection)
- Unique detections systems for QC
- Safer production equipment and closed systems
- Specialist staff



Measurement of low activities/indirect measurements

Misadministration

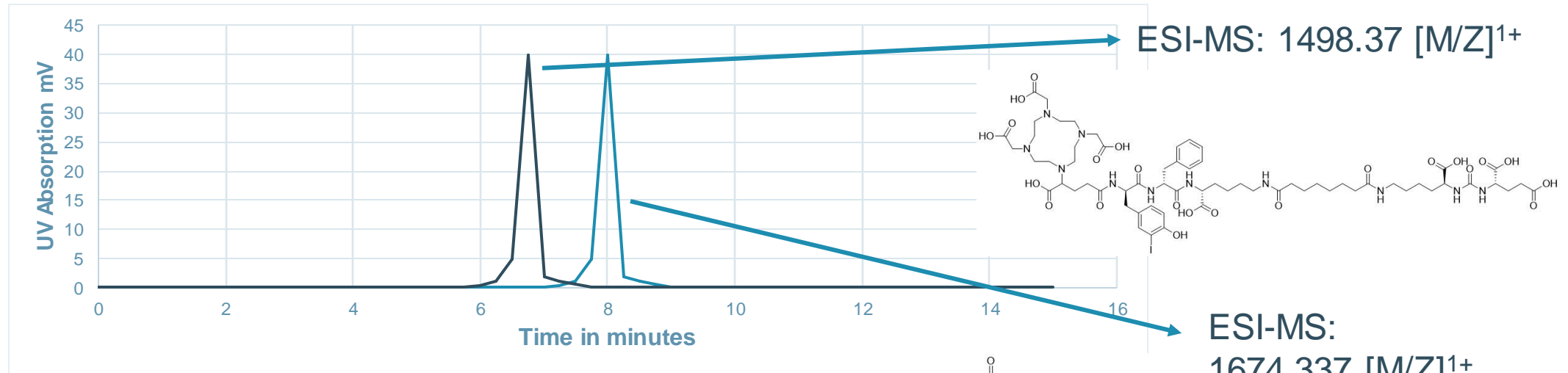
- dose different from prescribed dose by 20%
- e.g. 6 MBq Ac-225 (4.8 – 7.2 MBq)



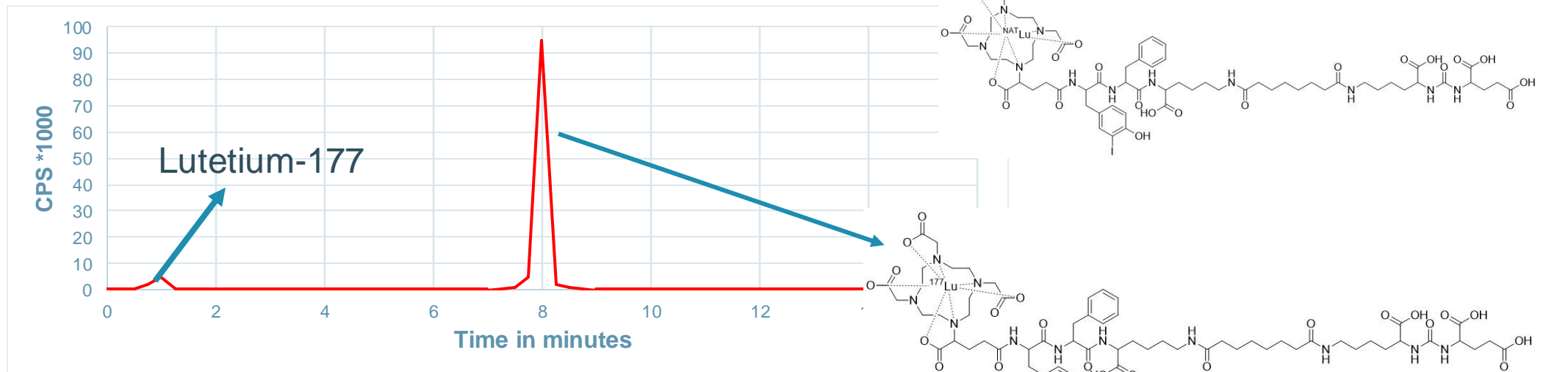
Cold standards for analytical method validation



Cold compound
reference standard
^{nat}Lu-PSMA-I&T
Fully characterized
& GMP Produced



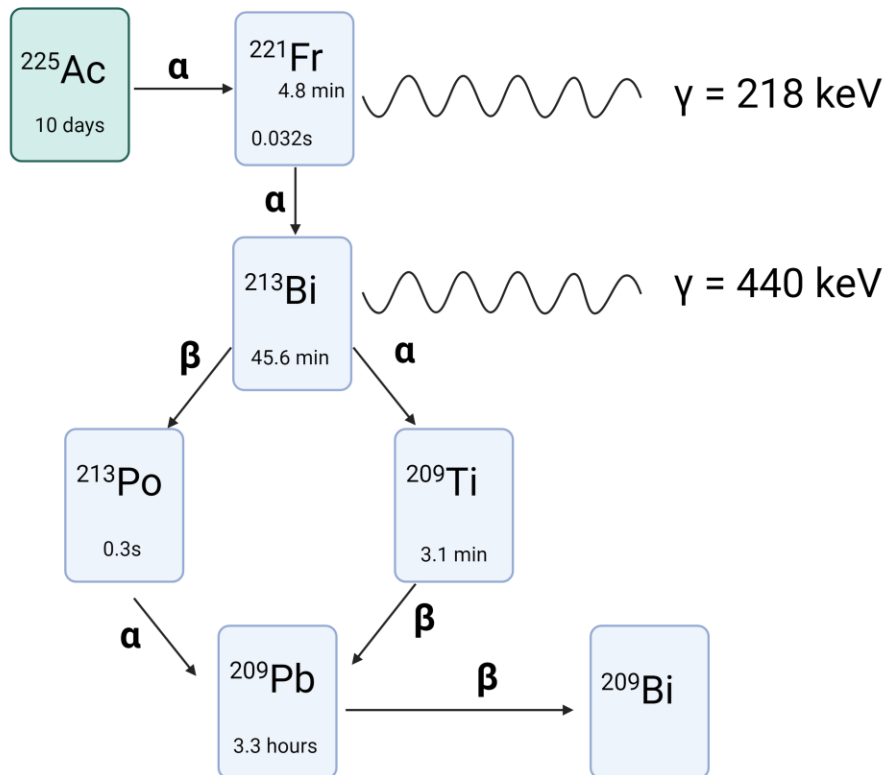
[¹⁷⁷Lu]Lu-PSMA-I&T



85 At Astatine 209.987	89 Ac Actinium 227.028	88 Ra Radium 226.025
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Lack of useful gamma-emissions

89
Ac
Actinium
227.028



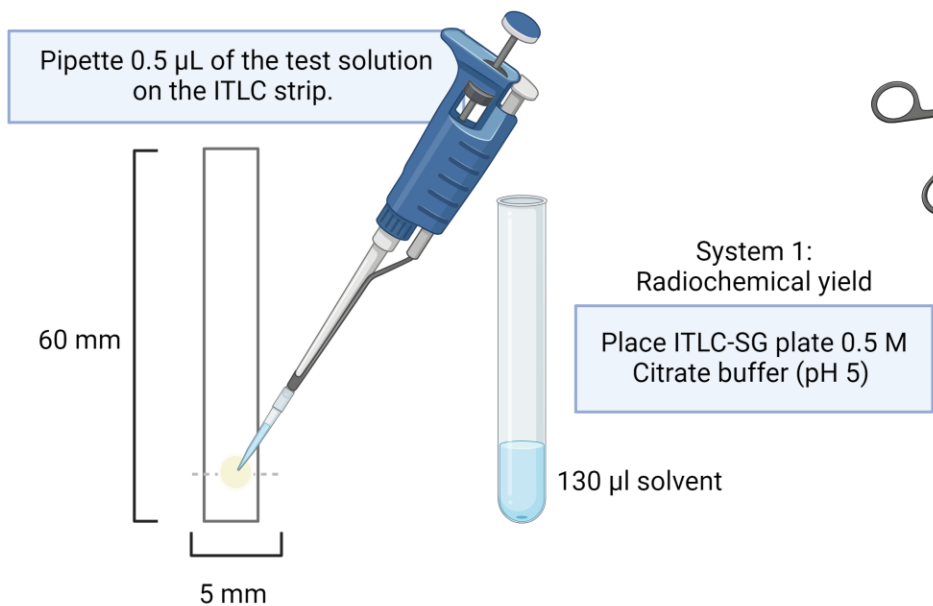
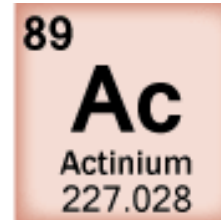
ITLC procedure for ^{221}Fr quantification:

- Pipette 5 μL of the test solution on the ITLC strip.
- Sample 4 times and run 4 strips.
- Dry ITLC strip.
- Prepare mobile phase freshly.
- Dry strips and wait 30 minutes before analysis to allow for equilibrium.
- Quantify francium-221 by gamma-counter (N=3).
- Quantify francium-221 on chromatogram produced by ITLC scanner (N=1).

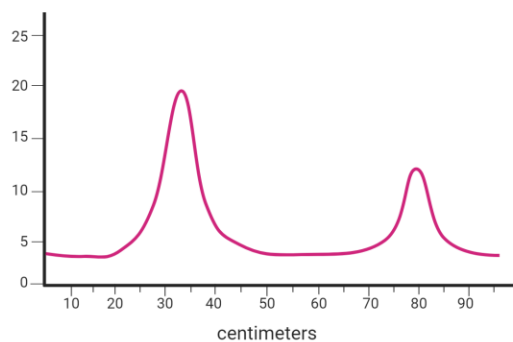
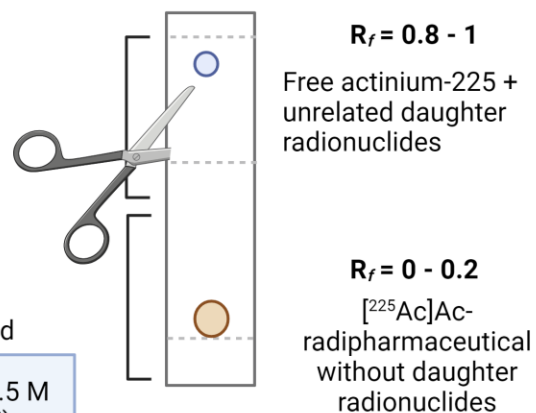
Chromatogram showing two regions: Region 1 (approx. 30-40 cm) and Region 2 (approx. 70-90 cm).

HPLC procedure for ^{221}Fr quantification:

- 100 μL / 10 kBq sample.
- C18 Column** (LiChropher RP-18 endcapped, 5 μm).
- Solvent A:** Water + 0.1% TFA and 5% Acetonitrile.
- Solvent B:** Acetonitrile + 0.1% TFA and 5% Water.
- Gradient method: 20 minutes.
- Equilibrium time > 30 minutes.
- 15 drops per sample.
- Measurement of francium-221 plotted according to tube number.

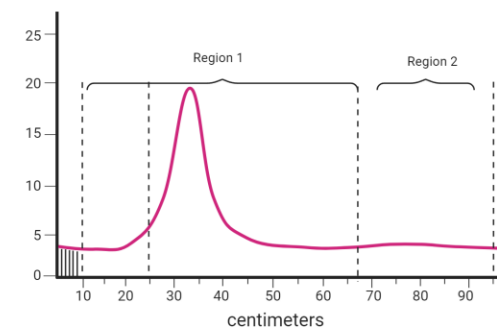
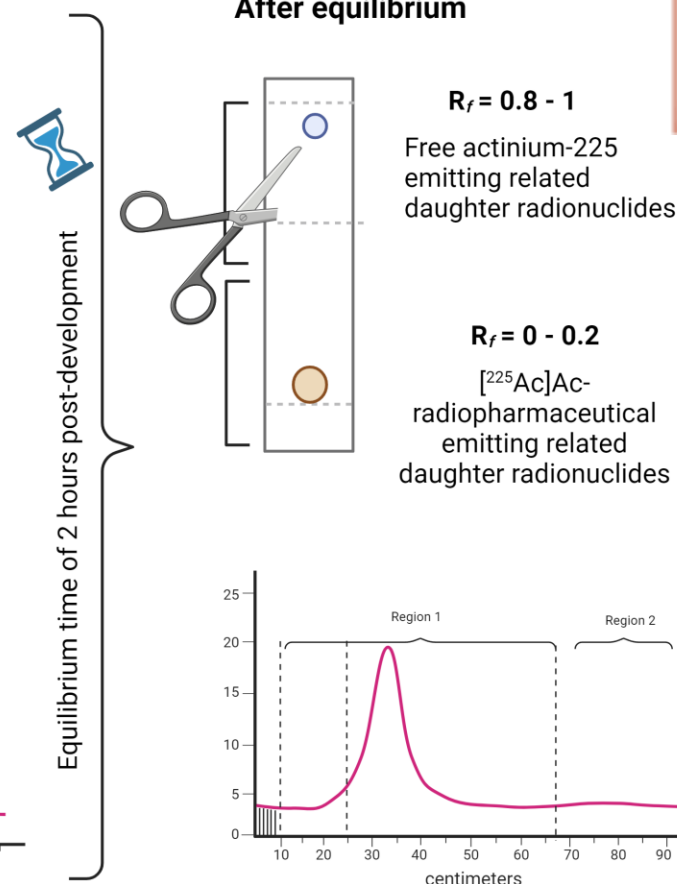


Immediately after development



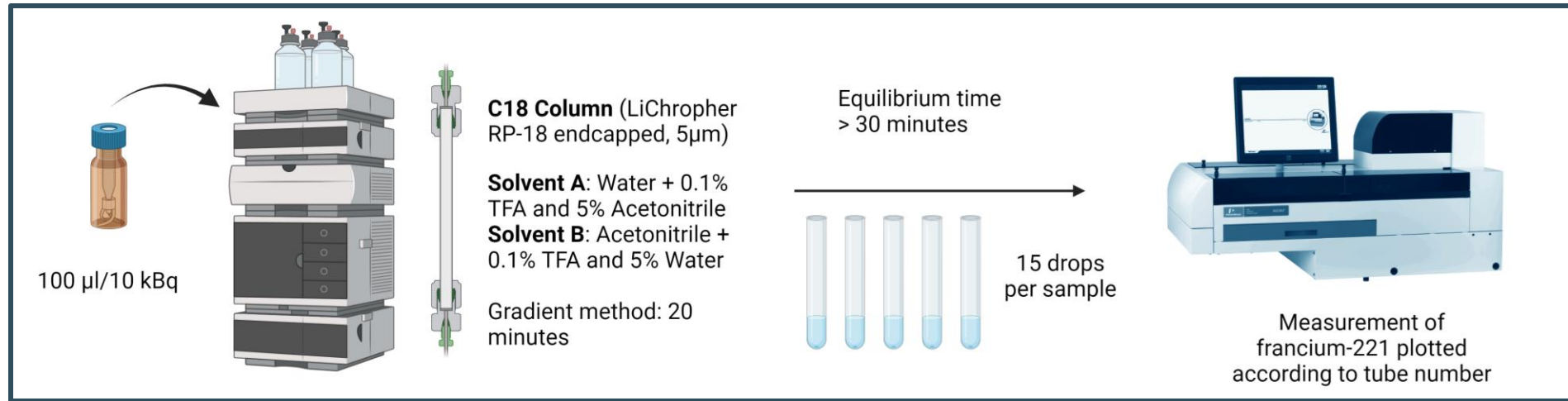
Inaccurate measurement of purity

After equilibrium



Purity < 92% at 2 hours post incubation indicates a real purity of < 95%

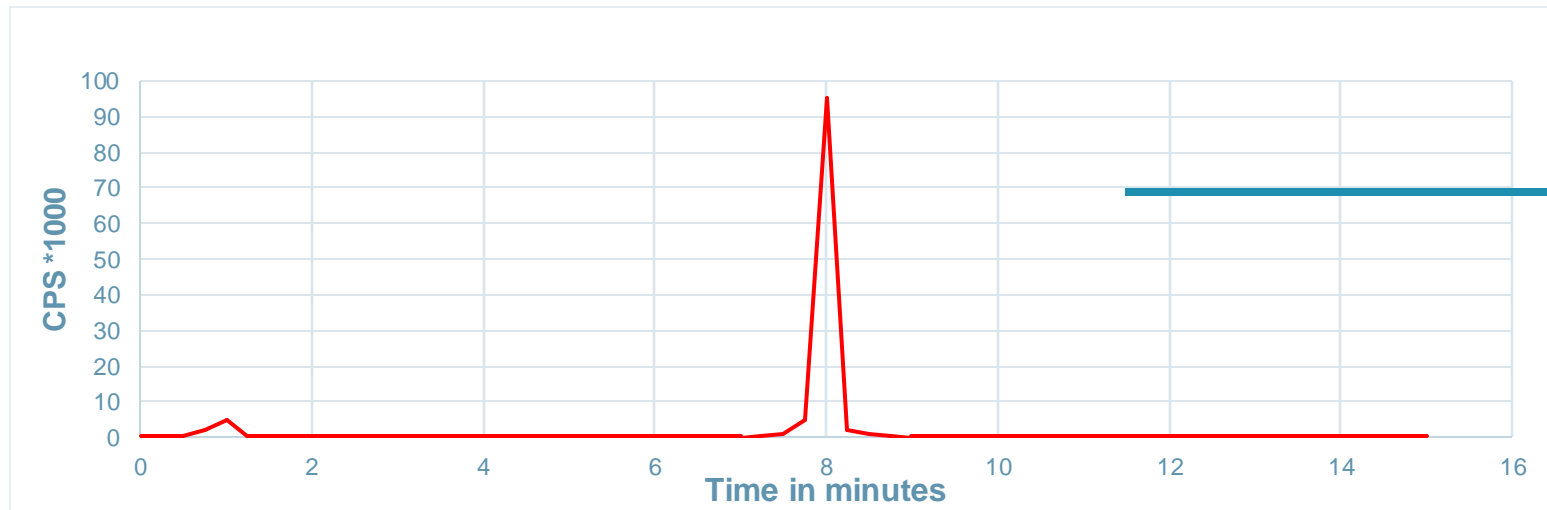
LOQ & LOD



EANM Guidelines: Validation of LOQ should determine the amount of radioactivity (kBq/volume) tested assure the quantification of small amounts of radioactive impurities (0.5%).



HPLC method recovery



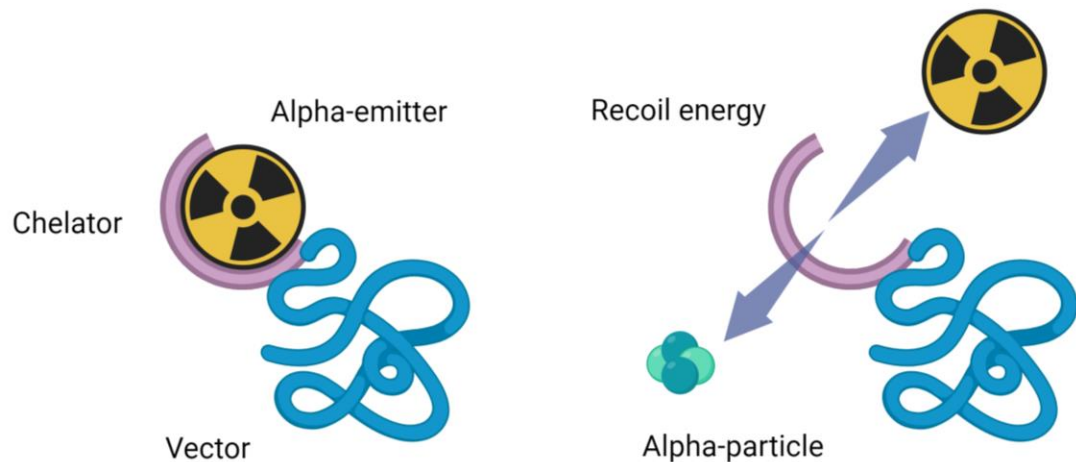
Radiochemical species can be retained on the column.

Tested

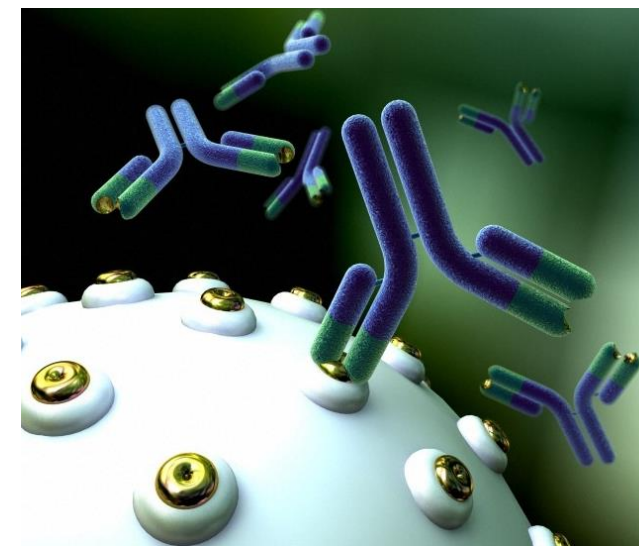
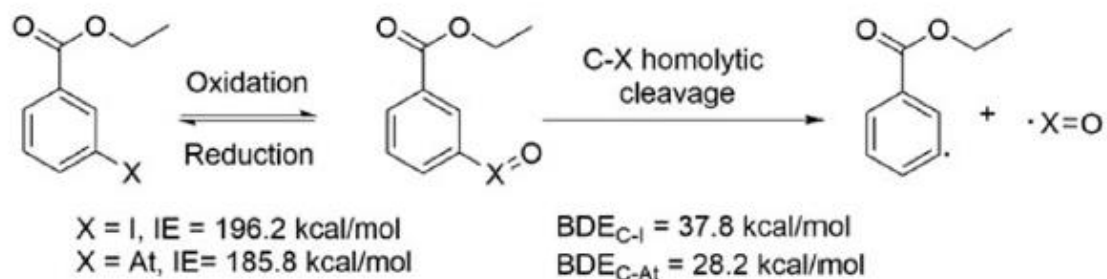
- Total activity injected – vs activity measured/activity eluted
- Injecting spiked known mixtures of radiochemical species – identify compounds that is retained.

For alpha-emitters the LOD & LOQ or lack of useful gamma emissions results in complications.

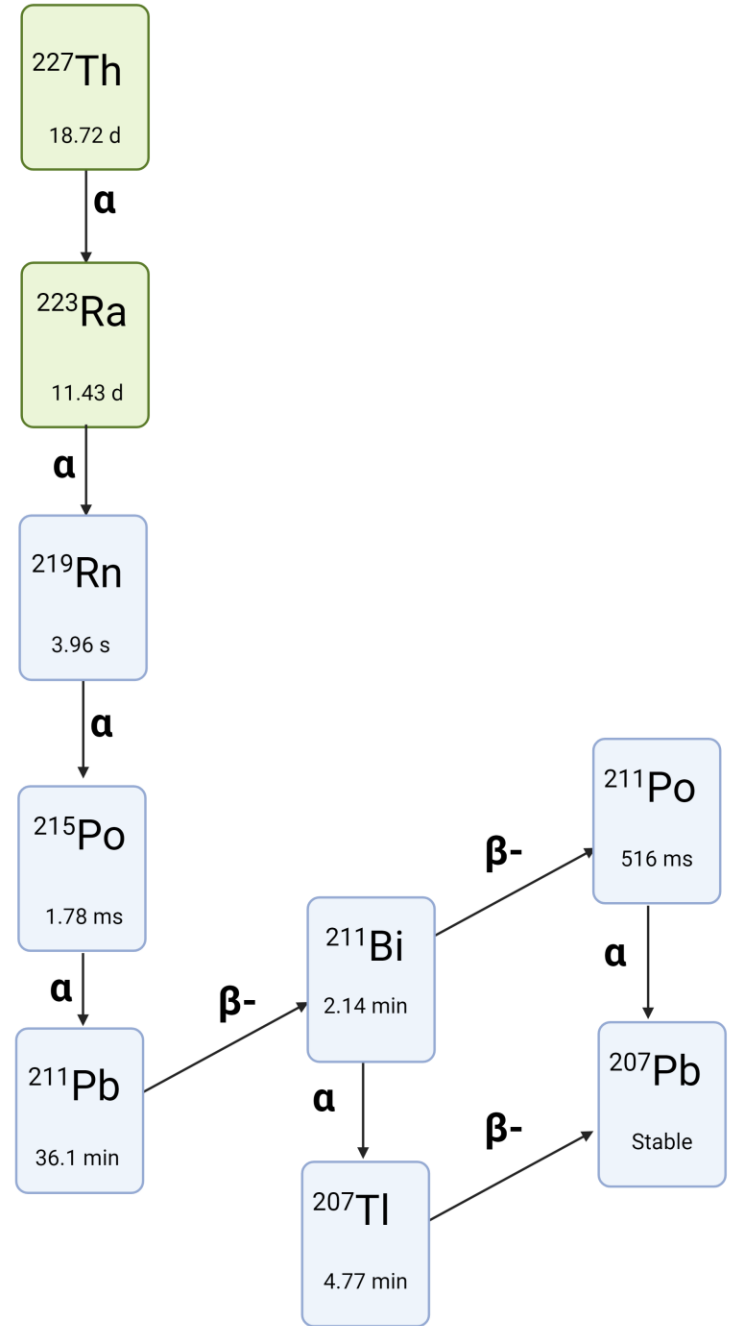
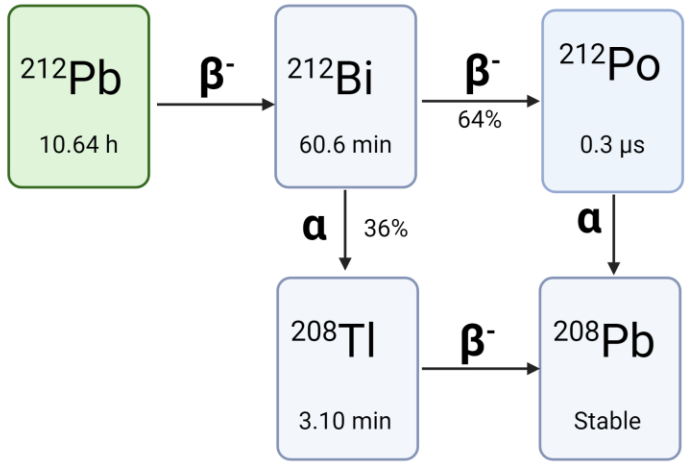
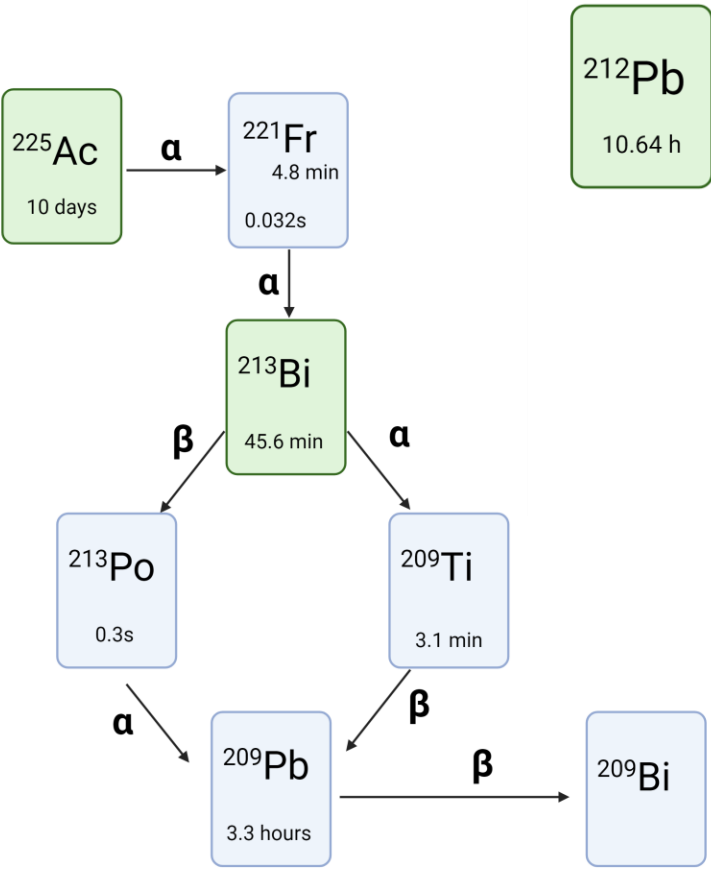
Radiopharmaceutical stability



Radionuclide	Physical half-life
Thorium-227	18.7 days
Radium-223	11.4 days
Actinium-225	9.9 days
Lead-212	10.64 hours
Astatine-211	7.21 hours
Terbium-149	4.1 hours
Bismuth-213	46 minutes

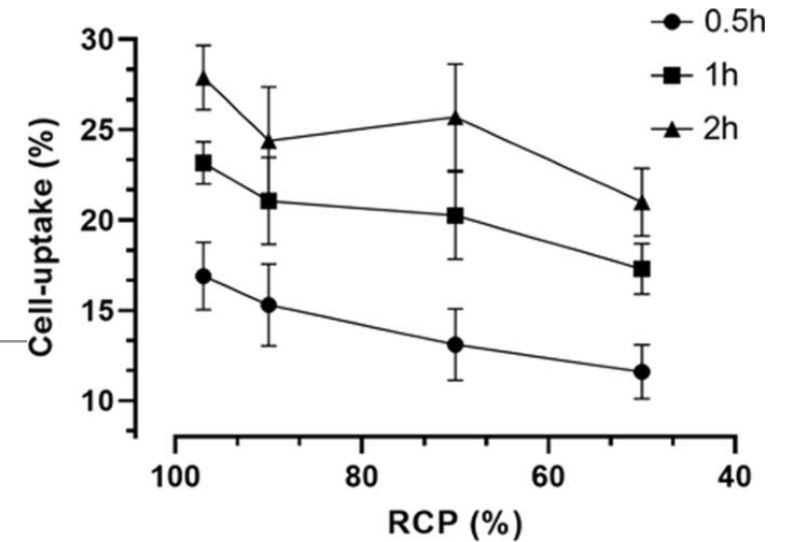
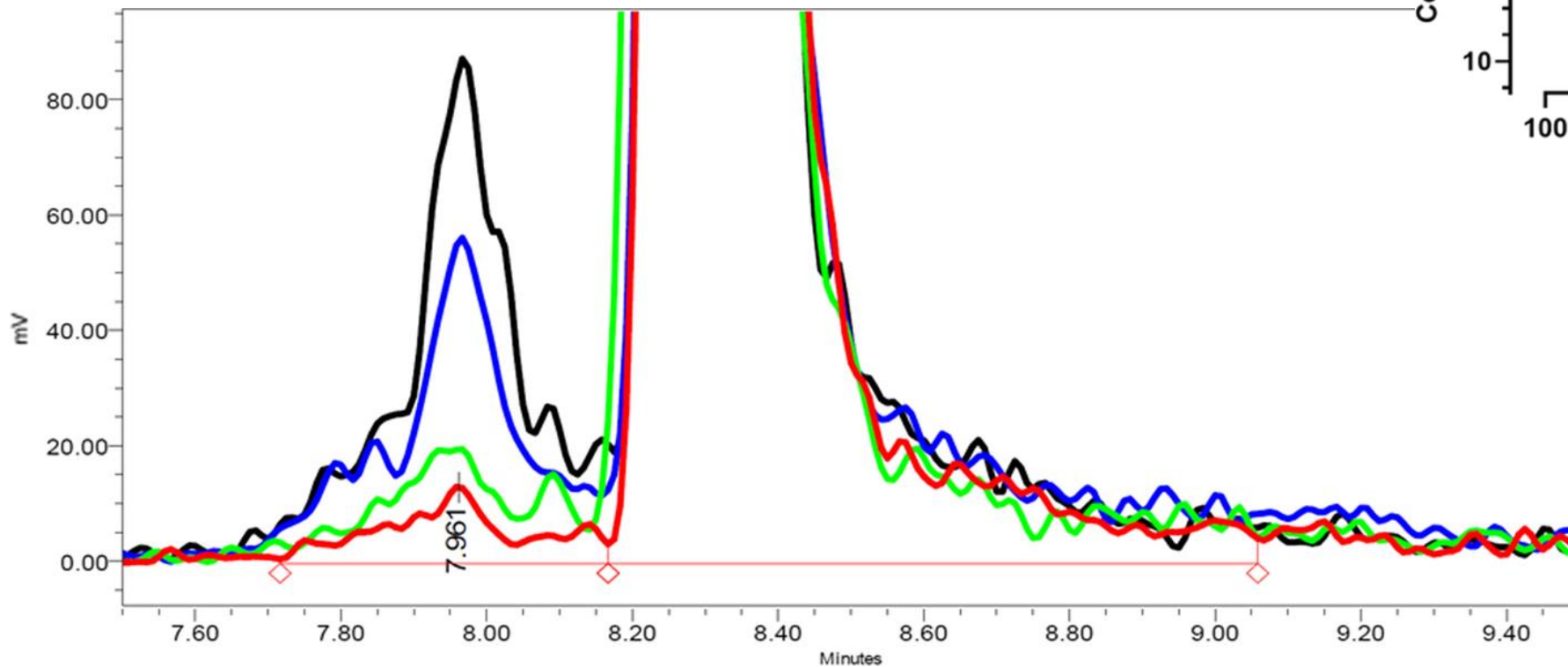


Chemistry of the daughters

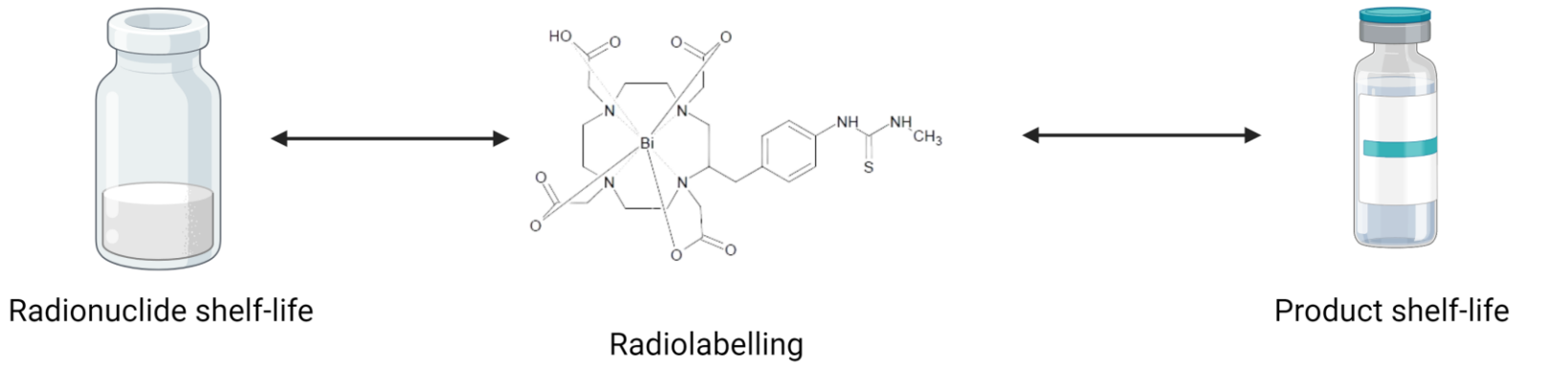
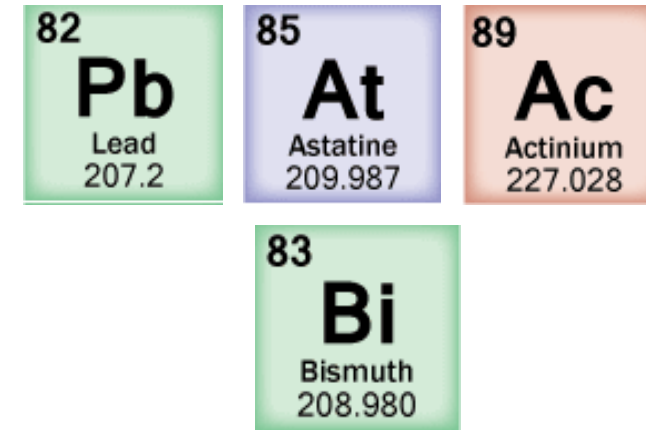


Detection of radiolytic products

Only radioHPLC analysis is suitable for identification of radiolysis.



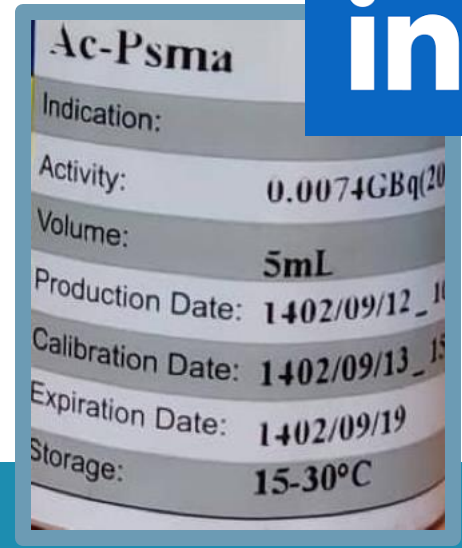
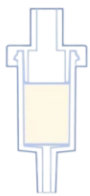
Shipment and shelf-life



Impurity built-up
Radiolysis products
Physical half-life

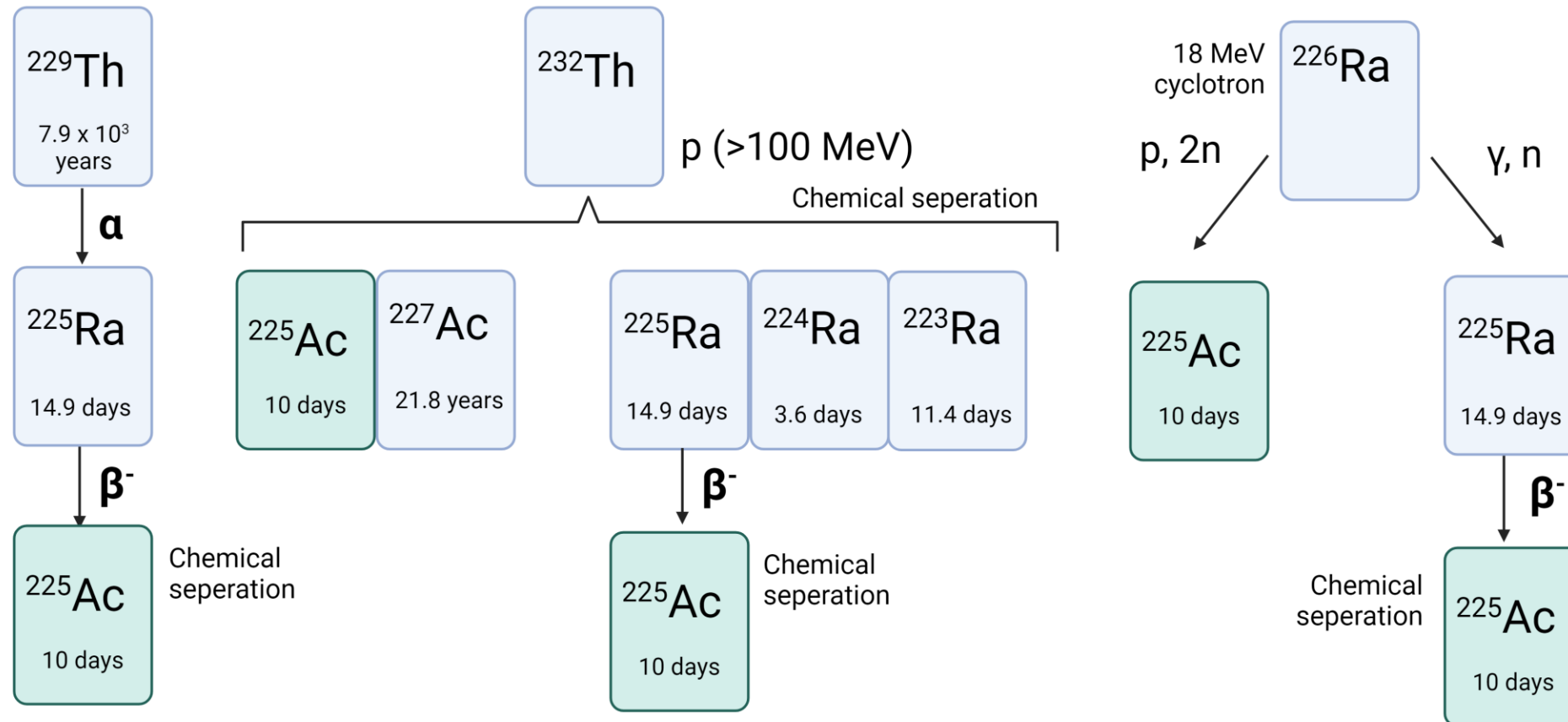
Vector stability
Radionuclide complex stability
Radiolysis products
Physical half-life

Generator system

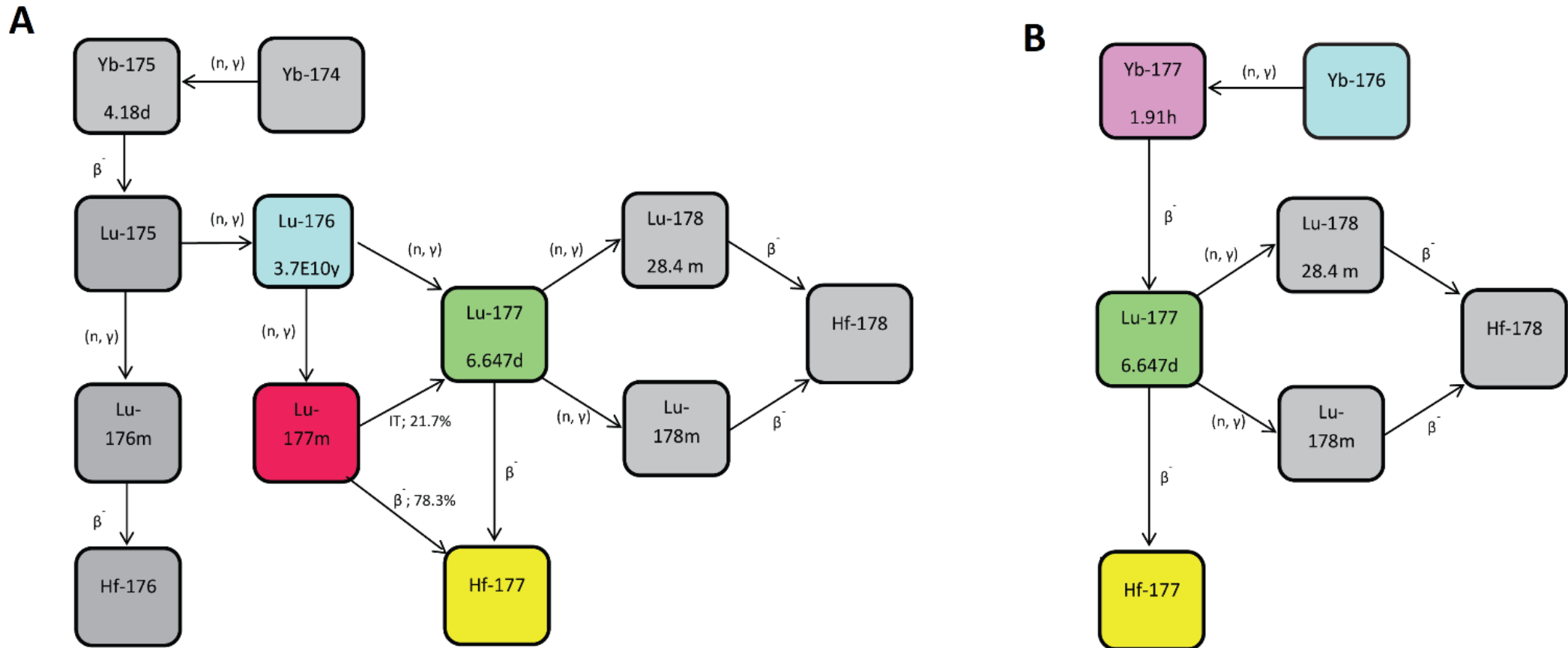


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Waste management



Lutetium-177 example




SHORT COMMUNICATION

Open Access

Dealing with dry waste disposal issues associated with $^{177\text{m}}\text{Lu}$ impurities: a long-term challenge for nuclear medicine departments



Sylviane Prevot^{1*} , Inna Dygai-Cochet¹, Jean-Marc Riedinger¹, Jean-Marc Vrigneaud^{1,2}, Myriam Quermonne¹, Matthieu Gallet¹ and Alexandre Cochet^{1,2}

Waste management problems:

- Long lived impurities from production methods
- Parent radionuclides from generator systems

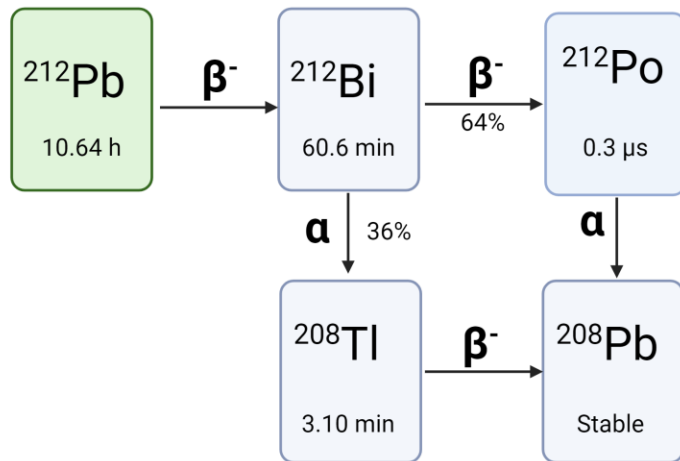


Health physics and safety

⊗ An Experimental Generator for Production of High-Purity ^{212}Pb for Use in Radiopharmaceuticals

Ruth Gong Li, Vilde Yuli Stenberg and Roy Hartvig Larsen

Journal of Nuclear Medicine January 2023, 64 (1) 173-176; DOI: <https://doi.org/10.2967/jnumed.122.264009>



In experimental setup no radiation concerns –
Upscaling to Hospital Radiopharmacy:

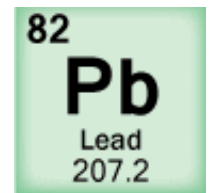
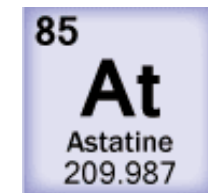
Potential safety concerns is radion-220 exposure
when the generator is opened.

With a 7cm lead shield dose rate 0.7 μSv per MBq.

Personal experience with manual gallium-68
generator-based labelling 0.02 μSv per MBq.



Isolators!



Useful reads

Hooijman *et al.*
EJNMMI Radiopharmacy and Chemistry (2024) 9:9
<https://doi.org/10.1186/s41181-024-00239-1>


EJNMMI Radiopharmacy
and Chemistry

REVIEW

Open Access



Implementing Ac-225 labelled radiopharmaceuticals: practical considerations and (pre-)clinical perspectives

Eline L. Hooijman^{1,2}, Valery Radchenko^{3,4}, Sui Wai Ling¹, Mark Konijnenberg¹, Tessa Brabander¹,
Stijn L. W. Koolen^{1,2,5} and Erik de Blois^{1*} 

Useful reads

Kleynhans *et al.*
EJNMMI Radiopharmacy and Chemistry (2022) 7:23
<https://doi.org/10.1186/s41181-022-00175-y>


EJNMMI Radiopharmacy and Chemistry

LETTER TO THE EDITOR

Open Access

The determination of the radiochemical purity of Actinium-225 radiopharmaceuticals: a conundrum



Janke Kleynhans¹ and Adriano Duatti^{2*} 

Useful reads

Journal of Nuclear Medicine, published on January 4, 2024 as doi:10.2967/jnumed.123.266774
EDITORIAL

Is ^{212}Pb Really Happening? The Post- $^{177}\text{Lu}/^{225}\text{Ac}$ Blockbuster?

Richard Zimmermann

Chrysalium Consulting, Lalaye, France; MEDraysintell, Lou Belgium

Journal of Nuclear Medicine, published on August 17, 2023 as doi:10.2967/jnumed.123.265907
EDITORIAL

Is Actinium Really Happening?

Richard Zimmermann

Chrysalium Consulting, Lalaye, France; MEDraysintell, Louvain-la-Neuve, Belgium; and Oncidium Foundation, Mont-Saint-Guibert, Belgium

THE STATE OF THE ART

Production and Supply of α -Particle-Emitting Radionuclides for Targeted α -Therapy

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21st European Symposium on Radiopharmacy & Radiopharmaceuticals

April, 18 – 21 2024 in Coimbra, Portugal



Sunday, April 21, 2024

08:30 – 09:15

Back-to-basics III: **Alpha emitters, from basic physics to labeling and measuring**
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and many many more...



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