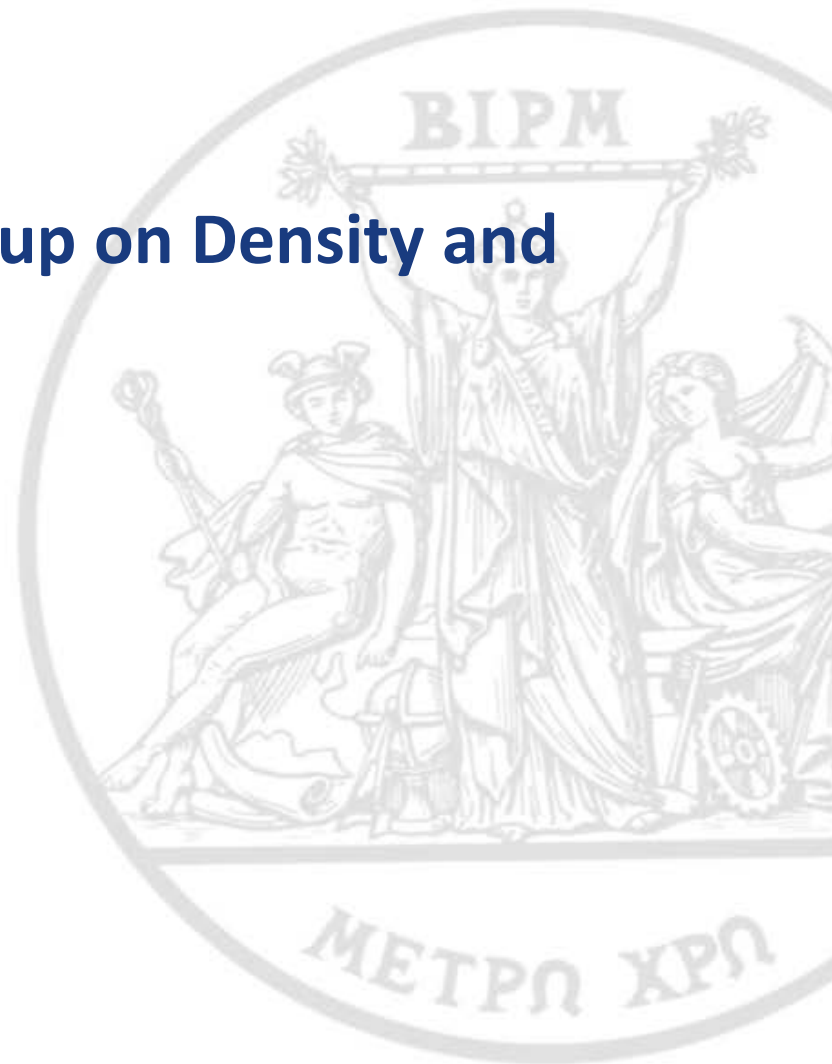


Report of the CCM Working Group on Density and Viscosity

Kenichi Fujii

17th CCM meeting, 16 May 2019

Bureau
+ **I**nternational des
+ **P**oids et
+ **M**esures



Proposed changes to membership

- ◆ **Unification of WG Density and WG Viscosity in July 2014**
- ◆ **No change in the WGDV membership since last CCM**
- ◆ **WGDV meeting held on 13 May 2019 at the BIPM (last Monday)**
 - **27 member institutes (NMIs and BIPM)**
 - **A*STAR, BEV, BIPM, CEM, CENAM, GUM, INMETRO, INRIM, IPQ, KRISS, LNE-CNAM, METAS, NIM, NIS, NIST, NMIA, NMIJ, NMISA, NPL, NPLI, NRC, PTB, SMU, SP, UME, VNIIM, VSL**
 - **Number of participants**
 - 33 for density**
 - 23 for viscosity**

WG Meetings

- ◆ held since last CCM

May 13th, 2019, at the BIPM (last Monday)

- ◆ WG Meetings planned

In the week of the next CCM meeting at the BIPM

For WGDV, it is difficult to hold a meeting at a conference nor other occasions because most of the members are working for the mass standard.

Main actions taken and main achievements

- ◆ **2001: Establishment of the CIPM formula for the density of water**

M. Tanaka, G. Girard, R. Davis, A. Peuto and N. Bignell: Recommended table for the density of water between 0 °C and 40 °C based on recent experimental reports, *Metrologia*, **38**, 301-309 (2001)

- ◆ **2003: First KC on the density of a silicon sphere (CCM.D-K1)**

- ◆ **2008: Establishment of the CIPM formula for the density of air**

A. Picard, R. Davis, M. Glaeser and K. Fujii: Revised formula for the density of moist air (CIPM-2007), *Metrologia*, **45**, 149-155 (2008)

- ◆ **2009: Density of water: roles of the CIPM and IAPWS standards**

A. Harvey, R. Span, K. Fujii, M. Tanaka and R. Davis: Density of water: roles of the CIPM and IAPWS standards, *Metrologia*, **46**, 196-198 (2009)

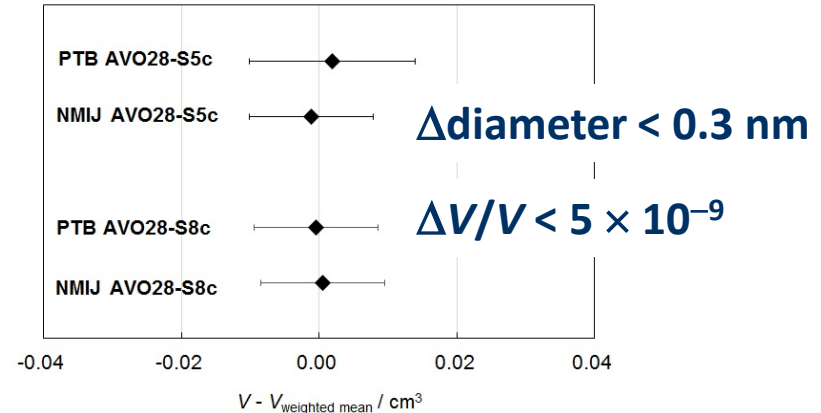
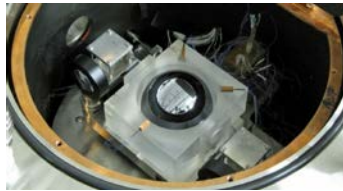
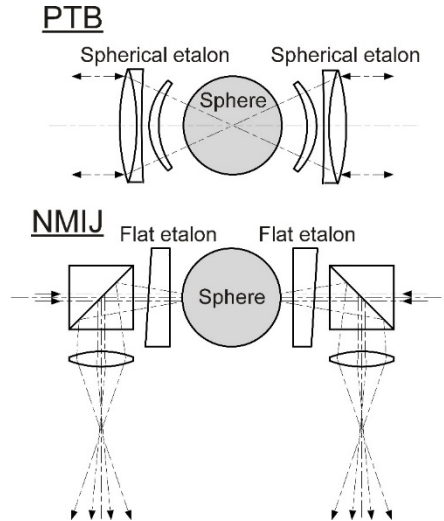
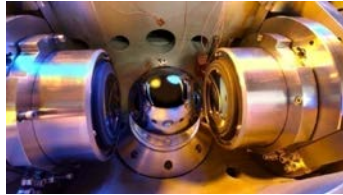
- ◆ **2016: Revision of CCM Service Category for density**

Standard volume vessel: Density \Rightarrow Fluid Flow

Refractive index of liquid: new category for Density

Progressing the state of the art

Fundamental reduction of uncertainty in volume and density measurements

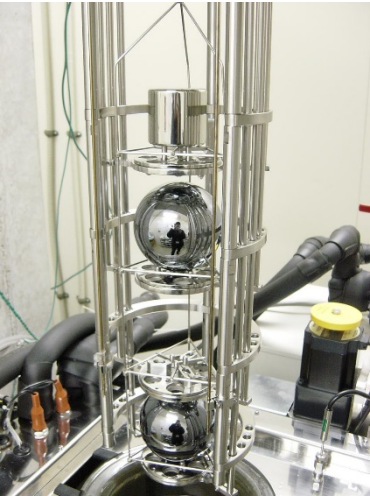


Comparison of the sphere volume measurements at PTB and NMIJ

Azuma et al., Metrologia, 52, 360-375 (2015)

Progressing the state of the art

Fundamental reduction of uncertainty in the density measurement by hydrostatic weighing



to Electronic balance

to Weight exchange mechanism

Solid density standard A

Solid sample

Solid density standard B

Working liquid

Sphere (1 kg)
Diameter: 94 mm

Cylinder (1 kg)
Diameter: 90 mm

Ring (200 g)
Diameter: 90 mm

Hydrostatic weighing: density comparator

$u(\Delta\rho) / \rho \approx 2 \times 10^{-8}$

The diagram illustrates a hydrostatic weighing apparatus. On the left, a photograph shows the physical setup, which is a vertical stainless steel frame containing a large sphere, a cylinder, and a ring, all submerged in a liquid. On the right, a schematic cross-section of the apparatus is shown. It features a central vertical tube with a piston at the top, connected to a weight exchange mechanism. The tube is filled with a working liquid. Three objects are shown inside the tube: a large blue sphere (Solid density standard A), a smaller red cube (Solid sample), and another large blue sphere (Solid density standard B). The piston is connected to a platform with several weights, which is linked to an electronic balance. The weight exchange mechanism allows for the replacement of the sample with a standard of known density to measure the buoyant force. To the right of the schematic, three photographs show the objects: a large sphere (1 kg, 94 mm diameter), a cylinder (1 kg, 90 mm diameter), and a ring (200 g, 90 mm diameter). A light blue box at the bottom right contains the text 'Hydrostatic weighing: density comparator' and the equation $u(\Delta\rho) / \rho \approx 2 \times 10^{-8}$.

Liaison & stakeholders

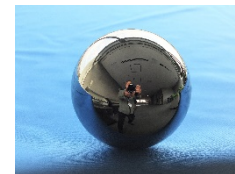
- ♦ Silicon density standards, covered by CCM.D-K1, are now used by most of the NMIs as density standards for calibrating the density of solids, liquids, and even gases.
- ♦ Traditional users of density standards are the oil, liquor and alcohol industries, where there is still high demand for calibrating hydrometers in legal metrology and taxation (CCM-D-K4).
- ♦ However, for automatization, there is also increasing demand for using oscillation-type density meter covered by CCM.D-K2 and CCM-D-K5.
- ♦ In the 200 CMCs for density, about a half of them are for the density and volume of stainless steel weights. This is the reason why CCM.D-K3 is necessary.
- ♦ In food industry and agriculture, traceable standard for the refractive index of liquids is needed for sugar content measurements.
- ♦ Supplying the refractive index standard liquids, which is similar to the density standard liquids, is needed (CCM.D-K6). ⇒ Liaison with CCPR
- ♦ Traceable gas density measurement is needed for energy saving and energy transportation. Such a CMC will be covered by a new KC for p - ρ - T properties of fluids.

KCs completed (density)

CCM.D-K1 Density measurement of a silicon sphere by hydrostatic weighing (2001-2003)

Pilot NMIJ (JP), Pilot group: METAS (CH), NRC (CA)

Participants NMIJ (JP), PTB (DE), INRIM (IT), KRISS (KR), METAS (CH), NRC (CA), CEM (ES), CENAM (MX)



CCM.D-K2 Comparison of liquid density standards (2004-2005)

Pilot PTB (DE), Pilot group: NMIJ (JP), NRC (CA)

Participants BEV (AT), NRC (CA), PTB (DE), OMH (HU), NMIJ (JP), KRISS (KR), CENAM (MX), VNIIM (RU)



CCM.D-K4 Hydrometers (2011-2012)

Pilot INRIM (IT), Pilot group: CENAM (MX), PTB (DE)

Participants INRIM (IT), CENAM (MX), PTB (DE), LATU (UY), NMIJ (JP), LNE (FR), NMIA (AU), NIST (US), KRISS (KR)



KCs underway (density)

CCM.D-K3 CCM.D-K3 Density measurements of stainless steel weights (2019-)
Status Technical Protocol in progress, Participants identified
Pilot NMIJ (JP), Pilot group: BEV (AT), CENAM (MX)
Participants BIPM, NIM (CN), NIMT (TH), NMIJ (JP), A*STAR (SG), BEV (AT), INRIM (IT), METAS (CH), PTB (DE), UME (TR), NMISA (ZA), NIS (EG), CENAM (MX), INMETRO (BR), NRC (CA)



CCM.D-K5 Density measurements by oscillation-type density meters (2019-)
Status Technical Protocol in progress, Participants identified
Pilot BEV (AT)
Participants BEV (AT), A*STAR (SG), NPL (UK), CENAM (MX), NMIA (AU), PTB (DE), IPQ (PT), NRC (CA), UME (TR), NMIJ (JP), SMU (SK), GUM (PL), INMETRO (BR), METAS (CH), HMI (HR), INM (RO), FORCE (DK)



KCs on hydrometer calibrations

- ◆ **CCM.D-K4 (pilot: INRIM)**
- ◆ **Linking EURAMET.M.D-K4 (pilot: INRIM) and SIM.M.D-K4 (pilot: CENAM) to CCM.D-K4 completed by INRIM and CENAM**
- ◆ **APMP.M.D-K4 (Pilot: KRISS): Draft A**
- ◆ **Covering degrees of equivalence for 36 NMIs !**



NMI	CCM.D-K4	EURAMET.M.D-K4	SIM.M.D-K4	APMP.M.D-K4
INRiM - Italy	X	X		
MKEH (ex OMH) - Hungary	X	X		
PTB - Germany	X	X		
LNE France	X	X		
IPQ - Portugal	X	X		
VTT - MIKES - Finland		X		
BEV – Austria		X		
UME - Turkey		X		
GUM - Poland	X	X		
SMU - Slovakia		X		
VNIIM - Russia		X		
CENAM - Mexico	X		X	
BSJ - Jamaica			X	
CENAMEP - Panama				
CESMEC - Chile				
IBMETRO - Bolivia				
INDECOPI - Peru				
INEN - Ecuador				
INMETRO - Brazil				
INTI - Argentina				
LACOMET - Costa Rica				
LATU - Uruguay				
NIST - United States of America	X		X	
NRC - Canada			X	
SIC - Colombia			X	
KRISS - Korea (the Republic of)	X			X
NMIJ - Japan	X			X
NMIA - Australia	X			X
NML-SIRIM - Malaysia				X
NIMT - Thailand				X
NMISA - South Africa				X
MSL-IRL - New Zealand				X
NPL - India				X
NIM - China				X
NML-ITDI - Philippines				X
KIM-LIPI - Indonesia				X

Covering CMCs of 36 NMIs
First example of the global evaluation in the field of density

hydrometer calibration

EURAMET

SIM

APMP (new entry)

KCs planed (density)

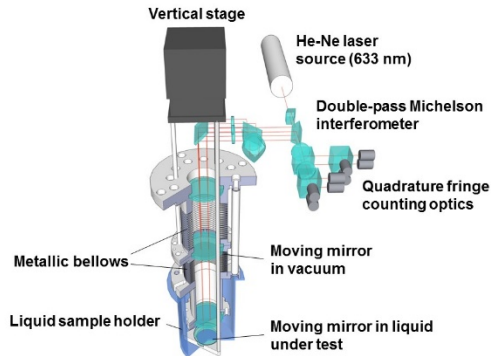
CCM.D-K6 Refractive index of liquids (2021-)

Status Planned

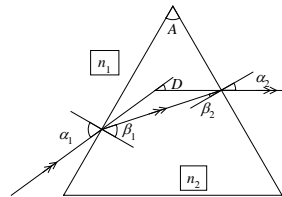
Pilot NMIJ (JP)

Comment This KC is closely related to the samples prepared for the **density standard liquids**.

It is being organized as a joint KC with **CCPR** because CMCs and KCs on other optical properties are in CCPR. A few NMIs in CCPR are also interested in this KC.



Interferometric method



Minimum deviation angle method



KCs completed (viscosity)

CCM.V-K1 Five samples of Newtonian liquids: wide viscosity range (2002)

Status Approved for equivalence (Final report available)

Pilot PTB (DE), Pilot group: NMi VSL (NL), IPQ (PT), Cannon (US)

Participants BNM-LNE (FR), Cannon (US), GUM (PL), CNR-IMGC (IT), NMiJ (JP), NMi VSL (NL), NRCCRM (CN), PTB (DE), SMU (SK), UME (TR), VNIIM (RU), BEV (AT), CENAM (MX), INM (RO), IPQ (PT), NIS (EG), NPLI (IN), SIRIM (MY)

CCM.V-K2 Six samples of Newtonian liquids: wide temperature range (2006)

Status Approved for equivalence (Final report available)

Pilot Cannon (US), Pilot group: PTB (DE)

Participants INRIM (IT), IPQ (PT), LNE (FR), NIS (EG), NMi VSL (NL), NMiJ (JP), NIM (CN), PTB (DE), VNIIM (RU), INMETRO (BR), SMU (SK), INM (RO), BEV (AT), Cannon (US)

CCM.V-K3 Three samples of Newtonian liquids: wide viscosity range (2012-2013)

Status Approved for equivalence (Final report available)

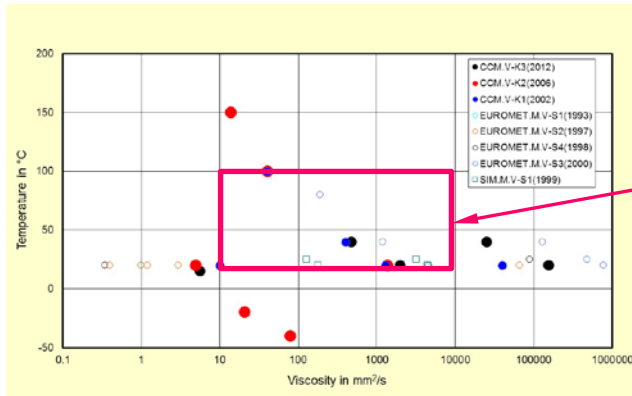
Pilot NMiJ (JP), Pilot Group: PTB (DE)

Participants Cannon (US), CENAM (MX), GUM (PL), INMETRO (BR), INRIM (IT), LNE (FR), NIM (CN), NMiJ (JP), PTB (DE), SMU (SK), UME (TK), VSL (NL), BEV (AT), IPQ (PT), KEBS (KE), NIS (EG), NMISA (ZA), NPLI (IN), SIRIM (MY)



KC underway (viscosity)

- CCM.V-K4 Two samples of Newtonian liquids: wide temperature range (2018-)
- Status Draft A
- Pilot CENAM (MX)
- Participants CENAM (MX), GUM (PL), INMETRO (BR), NIM (CN), NMIJ (JP), PTB (DE), SMU (SK), VSL (NL), IPQ (PT), NIS (EG), VNIIM (RU), SASO-NMCC (SA)



Range for CCM.V-K4



Program of work for the next 5 years

- ◆ **Completion of the KCs underway and planned**
CCM.D-K3, CCM.D-K5, CCM.D-K6 and CCM.V-K4
- ◆ **Consideration on the influence of surface tension for hydrometer calibration (IPQ, Inmetro, PTB)**
- ◆ **Linking RMO KCs to the CIPM KCs**
- ◆ **Liaison with CCPR for the refractive index evaluation**
- ◆ **Consideration for the density measurement under high pressure and temperature**
- ◆ **Standards for non-Newtonian liquids**

Chair and Deputy Chair of WGDV

◆ **Deputy Chair, Dr. Henning Wolf, retired PTB in 2018.**

◆ **Proposal**

Kenichi Fujii (NMIJ): Chair \Rightarrow Deputy Chair

finding the next Deputy Chair in the field of density

Yoshitaka Fujita (NMIJ): new Chair in the field of viscosity

◆ **Voting completed by WGDV members of 27 institutes**

◆ **Result**

Yes: 19

No: 0



Thank you very much for supporting the activity
of WGDV.

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