

## CCL-GD4 Key comparison planning document

Version	Date	Comment
1.0	2009-07-13	Initial copy sent by RT to AL after CCL meeting and updates sent by S-L Tan
1.1	2009-09-01	Updated for latest info on APMP.L-K1.1, added NPL to EURAMET.L-K4.2004
1.2	2009-12-17	Added AU and JP to EURAMET.L-K3.2009
1.3	2010-02-02	Added EURAMET.L-K1.2
1.4	2010-04-27	Tidying up. Added EURAMET.L-K3.1
1.5	2010-05-21	INMETRO added as CCL member for SIM, latest KC info updated
1.6	2010-06-02	Minor edits post APMP report to WG-MRA, plus EURAMET.L-K3.1 is Final
1.7	2010-06-03	Minor edits post SIM report to WG-MRA
1.8	2010-06-28	Updates to participants of CCL-K1.2010
1.9	2011-09-07	Various updates prior to WG-MRA meeting 2011
1.10	2011-09-08	Change of status EURAMET.L-K5.2004.
1.11	2011-09-20	Updates to SIM KC
1.12	2011-09-30	APMP.L-K6 Final
1.13	2011-10-04	Updated after EURAMET TC-L meeting 2011, before WG-MRA meeting
1.14	2011-10-06	Updated during WG-MRA meeting 2011
1.15	2011-10-10	Added NPL to EURAMET.L-K6 list
1.16	2011-10-21	Added EURAMET K11 data and new K11-MeP sheet
1.17	2011-12-13	Added APMP.L-K1.1.2011, sim.L-K3 -> SIM.L-K3.2008
1.18	2012-02-10	Added EUROMET.L-K1.2011 final details
1.19	2012-04-13	Updated several comparisons
1.20_euramet	2012-08-28	All EURAMET TC-L member with CMCs added with their participation data; corrected CCL-S3 & EURAMET.L-S14 mix-up; added CMC column and calculation of years from last comparison for EURAMET TC-L members; some other smaller formulations /A. Lassila
1.201	2012-10-09	Added EUROMET.L-K4.2005 and EURAMET.L-K3.1 for Estonia, S11 participants corrected, GUM added to SIM.L-K3.2008, end year of EURAMET.L-K5 changed to 2007, updated CMCs from EURAMET.L-11.2012
1.202	2012-10-22	Added SMU to K3.2009
1.203	2012-11-8	Added DK to K4.2005
1.3	2013-10-03	Added EURAMET.L-K8.2013
1.31	2013-10-04	Added KC CMC from EURAMET.L.14.2013 (BG K3), checked EURAMET.L.13.2012 (no KC CMCs) and added KC CMCs from EURAMET.L.12.2012 (DFM K4); added EURAMET.L-K4.1.2013. Added UME for K11 2013
1.32.	2014-09-10	Name of follow-up EURAMET.L-K4 was updated to EURAMET.L-K4.2005.1; updated VSL stopped the surface roughness; BG CCL-K11 2014 partic. added
1.33	2015-10-25	Status update of various comparisons; cross check with CCL WG-MRA list
1.34	2016-10-15	Status update of various comparisons; cross check with CCL WG-MRA list
1.34	2016-10-15	Corrections coming from the WGMRA list (participant withdrawal, or addition)
1.35	2017-10-14	Status update of various comparisons; cross check with CCL WG-MRA list
1.36	2018-10-14	Status update of various comparisons; cross check with CCL WG-MRA list (v1.43)
1.45	2019-10-09	Status update and cross-check with CCL WGMRA v1.45
1.46	2019-11-09	Updates after the WG-MRA meeting including new KCDB links
1.47	2020-08-28	Updates: EURAMET.L-K5.2016
1.48	2020-10-08	Updates prior to WG-MRA meeting
1.49	2020-10-13	Updated after EURAMET TC-L meeting 2020. Added countries to EURAMET: HA (Bosniz & Herzegovina, IMBH), MD (Moldova, INM-MD), ME (Montenegro, MBM), MK (N Macedonia, BoM)
1.50	2020-11-11	Updated KCDB2.0 links for comparisons, updated new comparisons.
1.51	2020-12-17	Post WG-MRA updates to participation
1.52	2021-02-02	Added APMP.L-K5.2021
1.53	2021-10-04	Updated prior to WG-MRA meeting
1.54	2021-10-18	Updated after WG-MRA and prior to CCL
1.55	2021-11-18	Updated after EURAMET TC-L meeting
1.56	2022-02-23	NMIJ accepted into APMP.L-K5, no longer in EURAMET.L-K5.n01
1.57	2022-09-23	SMU no longer have interferometric gauge block CMC. some updates. full SC list
1.58	2022-09-26	Full update prior to TC-L and WG-MRA meetings
1.59	2022-09-28	Added NIS (EG) as CCL member, further updates e.g. K11
1.60	2022-10-19	Updated after EURAMET TC-L meeting
1.61	2022-11-26	Updated after WG-MRA 2022 meeting. Del A*STAR from APMP.L-K5.2021; add NIST o to APMP.L-K8.2021
1.62	2023-05-04	Adjusted EURAMET.L-K7.n01 participant blocks as not starting until Q3 2023 at earliest; corrected K3 (13, 15)
1.63	2023-08-21	Updates prior to WG-MRA meeting
1.64	2023-09-28	Further updates prior to WG-MRA and TC-L meetings



	CMC X/since	1990	1991	1992	1993	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004	2005	2006	2007
<b>APMP</b>																			
AU (NMIA)	x												2	4					
CN (NIM)	x												2	4					
JP (NMIJ)	x													4					
KR (KRISS)	x													4					
SG (A*STAR)	x													4					
<b>COOMET</b>																			
VNIMM	x												2						
<b>EURAMET</b>																			
AT (BEV)	x																	3	
CH (METAS)	x						1											3	
CZ (CMI)	x																	3	
DE (PTB)	x						1						2					3	
ES (CEM)	x						1											3	
FI (MIKES)	x						1											3	
FR (LNE)	x																	3	
IT (INRIM)	x						1						2					3	
NL (NMI VSL)	x						1											3	
SK (SMU)	x																	3	
TR (UME)	x																	3	
UK (NPL)	x						1						2					3	
AL (DPM)																			
BE (SMD)																			
BG (BIM)																			
DK (DANIAmet-DFM, DTU, DTI)																			
EE (Metroser)																			
GR (EIM)																			
HA (IMBIH)																			
HR (HMI/FSB-LPMD)																			
HU (BFKH)																			
IE (NSAI NML)																			
LT (VMT/VMC)																			
LV (LATMB)																			
MD (INM-MD)																			
ME (MBM)																			
MK (BoM)																			
MT (MSA-NMS)																			
NO (JV)																			
PL (GUM)																			
PT (IPQ)																			
RO (INM)																			
RS (DMDM)																			
SE (RISE)																			
SI (MIRS/UM-FS/LTM)																			
<b>AFRIMETS</b>																			
EG (NIS)	x																		
SA (NMISA)	x												2						
<b>SIM</b>																			
BR (INMETRO)	x																		
CA (NRC)	x												2						
MX (CENAM)	x																		
USA (NIST)	x												2						

CCL-K2 long gauges joined with CCL-K1 for future comparisons, limited to L <= 500 mm

	start	stop	KCDB number & link	Status	Publication reference
1	1993	1995	<a href="#">EUROMET.L-K2.Prev</a>		<a href="#">(Metrologia, 1996, 33, 485-491)</a>
2	1999	2001	<a href="#">CCL-K2</a>		<a href="#">(Metrologia, 2003, 40, Tech. Suppl. 04004)</a>
3	2002	2005	<a href="#">EUROMET.L-K2</a>		<a href="#">(Metrologia, 2006, 43, Tech. Suppl. 04003)</a>
4	2000	2002	<a href="#">APMP.L-K2</a>		<a href="#">(Metrologia, 2006, 43, Tech. Suppl. 04005)</a>



	CMC X/since																										Years from start of last comparison										
		1990	1991	1992	1993	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014		2015	2016	2017	2018	2019	2020	2021	2022	2023	2024
<b>APMP</b>																																					
AU (NMI A)	x												2						4													11				2	
CN (NIM)	x												2															8								8	
JP (NMIJ)	x																			4																	
KR (KRISS)	x												2							4																2	
SG (A*STAR)	x																			4														11		2	
<b>COOMET</b>																																					
VNIIM	x												2															8						10		3	
<b>EURAMET</b>																																					
AT (BEV)	x																		3									9							7		
CH (METAS)	x																			3								8						9		7	
CZ (CMI, VUGTK)	x																			3																7	
DE (PTB)	x																			3																7	
ES (CEM)	x																			3																7	
FI (MIKES, FGI)	x																			3									8							7	
FR (LNE, LNE-INM)	x																			3																7	
IT (INRIM)	x													2						3						7			8							7	
NL (NMI VSL)	x																			3					7											7	
SK (SMU)																																					
TR (UME)	x																			3																	7
UK (NPL)	x													2						3						7											10
<b>AL (DPM)</b>																																					
BE (SMD)	x																			3																	10
BG (BIM)																																					
DK (DANIAmet-DFM, DTU, DTI)	2012																																				
EE (Metroserf)																																					
GR (EIM)																																					
HA (IBMIH)																																					
HR (HMI/FSB-LPMD)	x																			3																	7
HU (BFKH)	x																			3																	7
IE (NSAI NML)	2012																			3																	7
LT (VMT/VMC)																																					
LV (LATMB)																																					
MD (INM-MD)																																					
ME (MBM)																																					
MK (BoM)																																					
MT (MSA-NMS)																																					
NO (JV)																																					
PL (GUM)	x																																				
PT (IPQ)																																					
RO (INM)	x																																				
RS (DMDM)																																					
SE (RISE)	x																																				
SI (MIRS/UM-FS/LTM)	x																																				
<b>AFRIMETS</b>																																					
EG (NIS)																																					
SA (NMISA)	x													2																							
<b>SIM</b>																																					
BR (INMETRO)	x																																				
CA (NRC)																																					
MX (CENAM)	x																																				
USA (NIST)	x																																				

	start	stop	KCDB number & link
1	1996	1998	<a href="#">EUROMET.L-K4.Prev</a>
2	2000	2002	<a href="#">CCL-K4a</a> <a href="#">CCL-K4b</a>
3	2005	2007	<a href="#">EUROMET.L-K4.2005</a>
4	2008	2010	<a href="#">APMP.L-K4</a>
5	2006	2008	<a href="#">COOMET.L-K4.b</a>
6	2009	2010	<a href="#">SIM.L-K4.2009</a>
7	2013	2014	<a href="#">EURAMET.L-K4.2005.1</a>
8	2015	2017	<a href="#">CCL.K4.2015</a>
9	2016	2018	<a href="#">EURAMET.L-K4.2015</a>
10	2020	2021	<a href="#">COOMET.L-K4.2021</a>
11	2021	2023	<a href="#">APMP.L-K4.n01</a>

Status	Publication reference
	<a href="#">(Metrologia, 2000, 37, 253-260)</a>
	<a href="#">(KCDB)</a>
	<a href="#">(Metrologia, 2010, 47, Tech. Suppl. 04001)</a> <a href="#">(Metrologia, 2010, 47, Tech. Suppl. 04003)</a>
	<a href="#">(Metrologia, 2014, 51, Tech. Suppl. 04004)</a>
	Abandoned
	<a href="#">(Metrologia, 2015, 52, Tech. Suppl. 04004)</a>
	<a href="#">(Metrologia, 2020, 57, Tech. Suppl. 04003)</a>
Draft B with participants	<a href="#">(Metrologia 2021 58 Tech. Suppl. 04004)</a>
Draft A with participants	
Running	

CMC	X/since	1990	1991	1992	1993	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026	Years from start of last comparison	
<b>APMP</b>																																								
AU (NMA)	x													2				3	4																				2	
CN (NIM)	x													2					4											6						8			2	
JP (NMIJ)	x													2					4						5				6							8			2	
KR (KRISS)	x													2					4																		8		2	
SG (A*STAR)	x													2					4											6							8		2	
<b>COOMET</b>																																								
VNIIM																		3																						
<b>EURAMET</b>																																								
AT (BEV)	x																	3										6											7	
CH (METAS)	x									1				2					4										6										7	
CZ (CMI, VUGTK)	x													2					3										6										7	
DE (PTB)										1				2																										
ES (CEM)	x									1				2					3										6									9	1	
FI (MIKES, FGI)	x													2					3										6									7		
FR (LNE, LNE-INM)	x																		3										6								9	1		
IT (INRIM)	x									1									3											6									7	
NL (NMI VSL)	x									1									3												6							9	1	
SK (SMU)																																								
TR (UME)																																								
UK (NPL)	x									1									3										6									9	1	
AL (DPM)																																								
BE (SMD)																																								
BG (BIM)																																								
DK (DANIAmet-DFM, DTU, DTI)																																								
EE (Metroser)																																								
GR (EIM)																																								
HA (IMBih)																																								
HR (HMI/FSB-LPMD)																																								
HU (BFKH)	x																		3										6									9	1	
IE (NSAI NML)																			3																					
LT (VMT/VMC)																																								
LV (LATMB)																																								
MD (INM-MD)																																								
ME (MBM)																																								
MK (BoM)																																								
MT (MSA-NMS)																																								
NO (JV)																																								
PL (GUM)	x																		3																					
PT (IPQ)																																								
RO (INM)	x																		3											6										
RS (DMDM)																																								
SE (RISE)	x																													6										
SI (MIRS/UM-FS/LTM)																																								
<b>AFRIMETS</b>																																								
EG (NIS)																																								
SA (NMISA)	x																		3											6										
<b>SIM</b>																																								
BR (INMETRO)	x																		3	4																			1	
CA (NRC)																																								
MX (CENAM)	x																																							
USA (NIST)	x																																							

	start	stop	KCDB number & link
1	1996	1998	<a href="#">EUROMET.L-K5.Prev</a>
2	1999	2002	<a href="#">CCL-K5</a>
3	2004	2007	<a href="#">EUROMET.L-K5.2004</a>
4	2006	2007	<a href="#">APMP.L-K5.2006</a>
5	2012	2012	<a href="#">APMP.L-K5.2006.1</a>
6	2016	2017	<a href="#">EURAMET.L-K5.2016</a>
7	2014	2015	<a href="#">APMP.L-K5.2014</a>
8	2021	2022	<a href="#">APMP.L-K5.2021</a>
9	2022	2023	<a href="#">EURAMET.L-K5.n01</a>

Status	Publication reference
Running	(PTB Report F-37, September 1999)
Running	(Metrologia, 2006, 43, Tech. Suppl. 04006)
Running	(Metrologia, 2012, 49, Tech. Suppl. 04008)
Running	(Metrologia, 2012, 49, Tech. Suppl. 04007)
Running	(Metrologia, 2017, 54, Tech. Suppl. 05006)
Running	(Metrologia 2020, 57, Tech. Suppl. 04002)
Abandoned	

	CMC X/since	1990	1991	1992	1993	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009
		<b>APMP</b>																			
AU (NMIA)	x							1							2					4	
CN (NIM)	x														2					4	
JP (NMIJ)	x														2					4	
KR (KRISS)	x																			4	
SG (A*STAR)	x																				4
<b>COOMET</b>																					
VNIM															2						
<b>EURAMET</b>																					
AT (BEV)	x																				
CH (METAS)	x																3				
CZ (CMI)	x							1							2		3				
DE (PTB)								1							2		3				
ES (CEM)	x																				
FI (MIKES)	x																3			4	
FR (LNE)	x														2						
IT (INRIM)	x																			4	
NL (NMI VSL)	x														2		3				
SK (SMU)																					
TR (UME)																					
UK (NPL)	x														2		3				
AL (DPM)																					
BE (SMD)																					
BG (BIM)																					
DK (DANIAMet-DFM, DTU, DTI)																					
EE (Metroser)																					
GR (EIM)																					
HA (IMBiH)																					
HR (HMI/FSB-LPMD)																					
HU (BPKH)																					
IE (NSAI NML)																					
LT (VMT/MC)																					
LV (LATMB)																					
MD (INM-MD)																					
ME (MBM)																					
MK (BoM)																					
MT (MSA-NMS)																					
NO (JV)																					
PL (GUM)																					
PT (IPQ)																					
RO (INM)																					
RS (DMDM)																					
SE (RISE)																					
SI (MIRS/UM-FS/LTM)																					
<b>AFRIMETS</b>																					
EG (NIS)																					
SA (NMISA)	x							1												4	
<b>SIM</b>																					
BR (INMETRO)	x																			4	
CA (NRC)								1							2					4	
MX (CENAM)	x														2						
USA (NIST)	x														2						

CCL-K6 comparison series halted. DG6 discussing new artefacts and comparisons

	start	stop	KCDB number & link	Status	Publication reference
2	2000	2003	<a href="#">CCL-K6</a>		<a href="#">(Metrologia, 2009, 46, Tech. Suppl. 04003)</a>
3	2004	2005	<a href="#">EUROMET-L-K6</a>		<a href="#">(Metrologia, 2013, 50, Tech. Suppl. 04001)</a>
1	1996	1996	<a href="#">SIM-L-K6.Prev.</a>		(Proc. International Dimensional Workshop on "Metrology of the 21st Century", May 1999)
4	2008	2008	<a href="#">APMP-L-K6</a>		<a href="#">(Metrologia, 2014, 51, Tech. Suppl. 04003)</a>
5	2022	2024	APMP.L-S10	Being planned as supplementary comparison	

	CMC X/since																										Years from start of last comparison													
		1990	1991	1992	1993	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014		2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026	
<b>APMP</b>																																								
AU (NMI/A)	x												2														5							8		2				
CN (NIM)	x														3			4										5								8		2		
JP (NMI/J)	x														3			4										5								8		2		
KR (KRISS)	x																											5									8		2	
SG (A*STAR)	x																	4										5										8		2
<b>COOMET</b>																																								
VNIIM	x														3			4																			8		2	
<b>EURAMET</b>																																								
AT (BEV)	x												2					4																			8		2	
CH (METAS)	x				1								2			3			4																		8		2	
CZ (CMI, VÚGTK)	x												2			3			4																		8		2	
DE (PTB)	x				1								2			3			4																		8		2	
ES (CEM)	x												2			3			4																		8		2	
FI (MIKES, FGI)	x				1								2			3			4																		8		2	
FR (LNE, LNE-INM)	x				1										3			4									6		5								8		2	
IT (INRIM)	x				1										3			4																			8		2	
NL (NMI VSL)	x				1													4			4																8		2	
SK (SMU)	x																	4			4																8		2	
TR (UME)	x																																				8		2	
UK (NPL)	x				1														4																		8		2	
AL (DPM)																																								
BE (SMD)																3																					8			
BG (BIM)	x															3			4																		8		2	
DK (DANIAMet-DFM, DTU, DTI)																																								
EE (Metroser)																																								
GR (EIM)																		4																			8			
HA (IMBiH)																																								
HR (HMI/FSB-LPMD)	x																																							
HU (BFKH)	x															3			4																		8		2	
IE (NSAI NML)	2012																																				8		2	
LT (VMT/VMC)																																								
LV (LATMB)	x																																				8		2	
MD (INM-MD)																																								
ME (MBM)																																								
MK (BoM)																																								
MT (MSA-NMS)																																								
NO (JV)																																								
PL (GUM)	x																																				8		2	
PT (IPQ)																																								
RO (INM)	x																																					8		2
RS (DMDM)																																								
SE (RISE)	x													2																								8		
SI (MIRS/UM-FS/LTM)	x																																				8		2	
<b>AFRIMETS</b>																																								
EG (NIS)																																								
SA (NMISA)	x																																					8		
<b>SIM</b>																																								
BR (INMETRO)																																								
CA (NRC)																																								
MX (CENAM)	x																																					8		
USA (NIST)	x															3																					8			

	start	stop	KCDB number & link
1	1992	1993	<a href="#">EUROMET L-S1</a>
2	2003	2004	<a href="#">EUROMET L-S14</a>
3	2000	2002	<a href="#">CCL-S3</a>
4	2006	2008	<a href="#">EUROMET L-K7 2006</a>
5	2015	2016	<a href="#">APMP L-K7</a>
6	2014	2014	<a href="#">EURAMET L-K7 2014</a>
7	2016	2017	<a href="#">SIM L-K7 2016</a>
8	2021		EURAMET.L-K7.n01

Status	Publication reference
	(EUROMET Project 252, Final report, BNM-LNE Report, September 1995)
	(Metrologia, 2003, 40, Tech. Suppl. 04002)
	(EUROMET L-S14 Final Report, 2004, 38 pages)
	(Metrologia, 2012, 49, Tech. Suppl. 04006)
	(Metrologia, 2022, 59, Tech. Suppl. 04006)
	(Metrologia, 2015, 52, Tech. Suppl. 04007)
Draft B with participants	
Draft Protocol (PTB pilot)	



	CMC X/since	1990	1991	1992	1993	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026	Years from start of last comparison
<b>APMP</b>																																							
AU (NMI/A)	x																			3											6	7						2	
CN (NMI)	x																				3											6	7					2	
JP (NMI)	x																				3											6	7					2	
KR (KRISS)	x																				3											7						2	
SG (A*STAR)	x																			3						5								7				2	
<b>COOMET</b>																																							
VNIIM	x																															6		7				3	
<b>EURAMET</b>																																							
AT (BEV)	x																																					3	
CH (METAS)	x													2																								3	
CZ (CMI, VÚGTK)	x													2								4															3		
DE (PTB)	x													2																								3	
ES (CEM)	x													2																								3	
FI (MIKES, FGI)	x													2																								3	
FR (LNE, LNE-INM)	x													2																								10	
IT (INRIM)	x													2																								10	
NL (NMI VSL)														2																								10	
SK (SMU)														2																									
TR (UME)	x													2																								10	
UK (NPL)	x													2																								3	
AL (DPM)																																							
BE (SMD)																																							
BG (BIM)																																							
DK (DANIAMet-DFM, DTU, DTI)	x													2																								10	
EE (Metrosert)	x																																					14	
GR (EIM)																																							
HA (IMSH)																																							
HR (HMJ/FSB-LPMD)	x																																					3	
HU (BPKH)																																							
IE (NSAI NML)																																							
LT (VMT/VMC)														2																									
LV (LATMB)																																							
MD (INM-MD)																																							
ME (MBM)																																							
MK (BoM)																																							
MT (MSA-NMS)																																							
NO (JV)																																							
PL (GUM)	x													2																								3	
PT (IPQ)	x													2																								10	
RO (INM)	x																																					3	
RS (DMDM)																																							
SE (RISE)	x													2																								10	
SI (MIRS/UM-FS/LTM)																																							
<b>AFRIMETS</b>																																							
EG (NIS)	x																																					14	
SA (NMISA)	x																																					10	
<b>SIM</b>																																							
BR (INMETRO)	x													1																								10	
CA (NRC)																																							
MX (CENAM)	x																																						
USA (NIST)	x																																						

DFM had unsuccessful participation in 6

	start	stop	KCDB number & link	Status	Publication reference
1	2000	2001	<a href="#">SIM.L-S2</a>		<a href="#">(Metrologia, 2006, 43, Tech. Suppl. 04002)</a>
2	2001	2002	<a href="#">EUROMET.L-S11</a>		<a href="#">(Metrologia, 2004, 41, Tech. Suppl. 04001)</a>
3	2008	2010	<a href="#">APMP.L-K8</a>		<a href="#">(Metrologia, 2013, 50, Tech. Suppl. 04003)</a>
4	2009	2011	<a href="#">EURAMET.L-K8</a>		<a href="#">(Metrologia, 2017, 54, Tech. Suppl. 04005)</a>
5	2013	2015	<a href="#">EURAMET.L-K8.2013</a>		<a href="#">(Metrologia, 2015, 53, Tech. Suppl. 04001)</a>
6	2020	2020	<a href="#">EURAMET.L-K8.2020</a>	Running	
7	2021	2022	<a href="#">APMP.L-K8.2021</a>	Running	

CMC	x/since	1990	1991	1992	1993	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026	Years from last comparison				
<b>APMP</b>																																											
AU (NMIA)																																						R					
CN (NIM)	x								0	0						2	2							4																R	18		
JP (NMIJ)	x								0	0						2							4																R				
KR (KRISS)	x	0					0			0							2																						R				
SG (A*STAR)	x																	2						4																R	18		
<b>COOMET</b>																																											
VNIM	x						0			0	0					2																							R	19			
<b>EURAMET</b>																																											
AT (BEV)	x										0		1										3										14							3			
CH (METAS)	x		0				0																4											15							2		
CZ (CMI, VUGTK)	x															1									4														2				
DE (PTB)	x		0				0				0																												Alt. Appch.				
ES (CEM)	x						0						1				2																							0			
FI (MIKES, FGI)	x								0	0						1							3																	Node			
FR (LNE, LNE-INM, CNAM)	x								0							1																							1				
IT (INRIM)	x															1	2																						0				
NL (NMI VSL)	x															1	2																						8				
SK (SMU)	x						0										2							4												16							1
TR (UME)	x															1		2	2					3															6				
UK (NPL)	x															1																							Node				
<b>EURAMET</b>																																											
AL (DPM)																																											
BE (SMD)	x																																								10		
BG (BIM)	x															1																									9		
DK (DANIAMet-DFM, DTU, DTI)																		2																									
EE (Metroser)																																											
GR (EIM)	x																																							4			
HA (IMBiH)																																											
HR (HMI/FSB-LPMD)	x																																							14			
HU (BFKH)	x																																							3			
IE (NSAI NML)																																											
LT (VMT/MC)																																											
LV (LATMB)																																											
MD (INM-MD)																																											
ME (MBM)																																											
MK (BoM)																																											
MT (MSA-NMS)																																											
NO (JV)	x																																							0			
PL (GUM)	x																																							8			
PT (IPQ)	x																																							7			
RO (INM)	x																																							7			
RS (DMDM)	x																																							2			
SE (RISE)	x																																							0			
SI (MIRS/UM-FS/LTM)	x																																							-1			
<b>AFRIMETS</b>																																											
EG (NIS)	x																																							12			
SA (NMISA)	x																																							5			
<b>SIM</b>																																											
BR (INMETRO)	x																																							14			
CA (NRC)	x																																							Node			
MX (CENAM)	x																																							14			
USA (NIST)	x																																								11		

Self-cal planned

	start	stop	KCDB number & link	Status	Publication reference
0	1991		BIPM.L-K10		<a href="#">Phys. Rev. Lett., 2000, 85, 18, 3797-3800</a> <a href="#">Appl. Phys. B, 2001, 72, 221-226</a> <a href="#">Proc. SPIE, 2001, 4269, 122-133</a>
1	2000	2003	Calibration at BIPM		
2	2004	2006	<a href="#">BIPM.L-K11</a>		
3	2007	2009	<a href="#">CCL-K11</a>	Report for 2007 - 2009	<a href="#">(Metrologia, 2005, 42, Tech. Suppl. 04002)</a> <a href="#">(Metrologia, 2005, 42, Tech. Suppl. 04003)</a> <a href="#">(Metrologia, 2010, 47, Tech. Suppl. 04009)</a>
4	2010	2010		Report for 2010	<a href="#">(Metrologia, 2011, 48, Tech. Suppl. 04001)</a>
5	2011	2011		Report for 2011	<a href="#">(Metrologia, 2012, 49, Tech. Suppl. 04009)</a>
6	2012	2012		Report for 2012	<a href="#">(Metrologia, 2015, 52, Tech. Suppl. 04005)</a>
7	2013	2013		Report for 2013	<a href="#">(Metrologia, 2015, 52, Tech. Suppl. 04006)</a>
8	2014	2014		Report for 2014	<a href="#">(Metrologia, 2016, 53, Tech. Suppl. 04007)</a>
9	2015	2015		Report for 2015	<a href="#">(Metrologia, 2017, 54, Tech. Suppl. 04001)</a>
10	2016	2016		Report for 2016	<a href="#">(Metrologia, 2018, 55, Tech. Suppl. 04003)</a>
11	2017	2017		Report for 2017	<a href="#">(Metrologia, 2018, 55, Tech. Suppl. 04004)</a>
12	2018	2018			
13	2019	2019		Report for 2018 - 2020	<a href="#">(Metrologia, 2022, 59, Tech. Suppl. 04001)</a> R = requested but postponed due to COVID
14	2020	2020			
15	2021	2021		Report for 2021	<a href="#">(Metrologia, 2022, 59, Tech. Suppl. 04004)</a>
16	2022	2022			
17	2023	2023			

**APMP.L-K11**   ITRI, MSL, NIM, NIMT, NMIJ, NMISA, SIRIM, SCL   2004  
PTB offers CMCs but take a different approach to K11 equivalency (see WGMRA-19-5.9-3\_CCL-K11\_TechnicalProtocol\_v2.96.docx)

CCL members in bold CCL observers in BOLD Italics

AFRIMETS		APMP		COOMET		GULFMET		SIM		EURAMET	
Botswana	BOBS	Australia	<b>NMIA</b>	Azerbaijan	AZSTAND	Kuwait	PAI	<b>Canada</b>	<b>NRC</b>	Albania	DPM
Mauritius	MSB	Bangladesh	NML-BSTI	Belarus	BELGIM	Belarus	OMAN	<b>Mexico</b>	<b>CENAM</b>	Austria	BEV
Namibia	NSI			Cuba	NC	Cuba	QATAR	<b>USA</b>	<b>NIST</b>	Belgium	SMD
Seychelles	SBS	<b>China</b>	<b>NIM</b>	Kazakhstan	KazInMetr	Kazakhstan	SASO	<b>USA</b>	<b>JILA</b>	Bosnia and Herzegovina	IMBIH
<b>South Africa</b>	<b>NMISA</b>	<b>Chinese Taipei</b>	<b>CMS/ITRI</b>	<b>Russia</b>	<b>VNIIM</b>	Saudi Arabia	ESMA	Antigua & Barbuda		Bulgaria	BIM
Tanzania	TBS	Hong Kong	SCL	<b>Ukraine</b>	<b>NSC IM</b>	UAE		Barbados		Croatia	DZM
Zambia	ZABS	India	NPLI	Uzbekistan	UzNIM SE			Dominica		Cyprus	MCIT
Zimbabwe	NMI-SIRDC	Indonesia	SNSU-BSN					Grenada		<b>Czechia</b>	<b>CMJ</b>
		Japan	NMIJ					Guyana		Denmark	DFM
Kenya	KEBS	<b>Korea R.O.</b>	<b>KRISS</b>					Jamaica	JBS	Estonia	METROSERT
Morocco	LPEE-LNM	Malaysia	NMIM					Saint Kitts & Nevis		Finland	<b>NIKES</b>
Tunisia	ANM	Mongolia	MASM					Saint Lucia		<b>France</b>	<b>LNE</b>
		New Zealand	MSL-IRL					St Vincent & the Grenadines		<b>Germany</b>	<b>PTB</b>
Egypt	NIS	Pakistan	NPSL					Suriname		Greece	EIM
Ethiopia	NMIA	Philippines	ITDI					Trinidad & Tobago		Hungary	BFKH
Ghana	GSA	<b>Singapore</b>	<b>A*STAR</b>							Ireland	NSAI NML
Sudan	SSMO	Sri Lanka	MUSSD					Belize		<b>Italy</b>	<b>INRIM</b>
		<b>Thailand</b>	<b>NMT</b>					Costa Rica	LACOMET	Latvia	LATMB
		Viet Nam	VMI					Panama	CENAMEP-AIP	Lithuania	FTMC
										Luxembourg	ILNAS
								Bolivia	IBMETRO	Malta	MSA
								Colombia	INM (CO)	Moldova	NMI (MD)
								Ecuador	INEN	Montenegro	BMM
								Peru	INACAL	<b>Netherlands</b>	<b>VSL</b>
										North Macedonia	BCM
								<b>Argentina</b>	<b>INTI</b>	Norway	JV
								<b>Brazil</b>	<b>INMETRO</b>	<b>Poland</b>	<b>GUM</b>
								Chile	INM	<b>Portugal</b>	<b>IPQ</b>
								Paraguay	INTN	Romania	INM
								Uruguay	LATU	Serbia	DMDM
										<b>Slovakia</b>	<b>SMU</b>
										Slovenia	MIRS
										<b>Spain</b>	<b>CEM</b>
										Sweden	RISE
										<b>Switzerland</b>	<b>METAS</b>
										<b>Turkey</b>	<b>UME</b>
										<b>United Kingdom</b>	<b>NPL</b>
										Georgia	GEOSTM
										<b>Ukraine</b>	<b>ME</b>

Updated A Lewis  
29/09/2023

applicant  
applicant

Number	Title	Participants
CCL-S1	Nanometrology, one-dimensional gratings	METAS (FR), IMGC, DFM, KRSS, NM, NIST, NMJ, NPL, PTB, VNIM
CCL-S2	Nanometrology, step height standards	PTB, CRM/TRI, INICC, DFM, GUM, KRSS, METAS, NM, NIST, NMJ, VSL, NPL, VNIM
CCL-S3	Nanometrology, line-socket standards	PTB, LNE, TRI, IMGC, METAS, MIKES, NM, NIST, NMJ, NRC, RISE, VNIM
CCL-S4	Nanometrology, two-dimensional gratings	DFM, CM, TRI, INRM, KRSS, METAS, MIKES, NM, NIST, NMJ, NPL, PTB
AFRMETS-L-S3	AFRMETS-L-S3	NSI (EG), COSO (Brazil), LCAE (Tunisia), NMISA (SA), NSC, Dnie
AFRMETS-L-S4	Calibration of gauge blocks by mechanical comparison	LCAE (Tunisia), PTB
AFRMETS-L-S5	Mechanical determination of length	NIST, ICS (Bolivia), GSA (Oman), KEBS (Kenya), LPPE-LNM (Morocco), MSB (Morocco), NME (Ethiopia), NMISA (SA), TBS (Tanzania), ZMA (Zambia)
AFRMETS-L-S6	Comparison on Hand Instruments	NMISA
AFMPL-S1	Thermal expansion coefficient of gauge blocks	NMI, CENAM, CM, INRM, METAS, MIKES, PTB
AFMPL-S2	Nanometric lateral scale	NMI, PTB
AFMPL-S3	Gauge block by mechanical comparison	KRIS, NIMT, NMI, SPRM, NPL, NPPL (Pakistan), KM-LPI, VM-STAMEO (Viet Nam)
AFMPL-S3.4.61	Gauge block by mechanical comparison	NMI, CENAM, A*STAR, NMIA, NIM (Malaysia), SAGO-MCC, SE Ulmettestandard, SLSU-SIS (Indonesia), CM-STATMEQ (Viet Nam)
AFMPL-S4	Geometrical roundness measurements using error separation	NMI, TRI, KRSS, NMI, A*STAR, NMIA, NMJ, NMISA
AFMPL-S5	Nanometric measurements	TRI, CENAM, DFM, INMETRO, INRM, KRSS, LNE, METAS, NM, NIMT, NMIA, NMJ, PTB
AFMPL-S6	Long gauge blocks by comparative method	NMI, KRSS
AFMPL-S7	Comparison of step height measurements	NPL, BEV, NIMT, A*STAR, NMI
AFMPL-S8	Fatness of optical flat measured by flatness interferometer	NMI, NIS, NM, A*STAR, NMJ, NMISA, NPL
AFMPL-S9	Thread	NMI, NIMT, A*STAR, PTB
AFMPL-S10	Calibration of coordinate measuring machine (CMM)	NMI
AFMPL-S11	Nanometrology, One-Dimensional Gratings	NMI, KRSS, NIMT, A*STAR, NMIA, NMJ
COOMET-L-S1	Comparison of comparators with photoelectric microscopes	NSC, KazMet, VNIM
COOMET-L-S3	Comparison of high accuracy gauge block interferometers	NSC, KazStandard
COOMET-L-S6	Comparison of standard of evolvent surface	NSC, VNIMS
COOMET-L-S7	Comparison of standards of a tooth	BelGIM (Belarus), GUM, KazStandard, NSC, SE Ulmettestandard (Ukraine), SMU
COOMET-L-S8	Comparison of straightness and flatness national standards	UNIM (Ru), BelGIM (Belarus), KazStandard
COOMET-L-S9	Standard HelioDiscs at wavelength 633 nm	VNIM, BelGIM, KazStandard, NSC
COOMET-L-S10	Comparison of length standards for precision gear parameters	BelGIM, VNIMS
COOMET-L-S13	Comparison of reference measuring instruments of surface parameters	NSC, VNIMS
COOMET-L-S14	Comparison of length standards in the range from 0.001 mm to 1 mm	NSC, KazStandard
COOMET-L-S16	Comparison of standards in the field of surface density of coating measurements and coating thickness	PTB, UNIM (Ru)
COOMET-L-S17	Comparison of standards in the field of roundness measurements	NSC, BelGIM, VNIMS
COOMET-L-S18	Comparison of the determination of parameters linked to involute gears	NSC, PTB, VNIM
COOMET-L-S19	Comparison of profiles of measuring bridges	BelGIM, KazStandard
COOMET-L-S20	Calibration of gauge blocks	NMI (MD), INM (RO), PTB, VMC
COOMET-L-S21	Reference units for measurement of axes up to 20 m	VNIM, BelGIM, KazStandard
COOMET-L-S22	End standards	NSC, GEOSTM (Georgia)
COOMET-L-S23	Comparison of precision range finders	NSC, INM
COOMET-L-S24	Comparisons of precise navigation systems GPS/GLONASS	NSC, BelGIM, NMI
COOMET-L-S25	Nanometric standards	NSC, PTB
COOMET-L-S26	Coordinates of one-dimensional standards	NSC, BelGIM, VNIMS
COOMET-L-S27	End standards	NSC, BelGIM, FIMC (Lithuania), GEOSTM (Georgia), KazStandard, UzNM (Uzbekistan)
COOMET-L-S28	Reciprocal comparisons of standards in the field of measurement of 3D parameters of surface texture	VNIMS, BelGIM, KazMet
COOMET-L-S29	Calibration of gauge blocks by interferometry on measurement standards of length	BelGIM, KazStandard, NSC, PTB, SE Ulmettestandard, VNIM
COOMET-L-S30	Involute gears using a complex standard	VNIMS, BelGIM
COOMET-L-S31	Linear scale	BelGIM, KazStandard, NSC, SE Ulmettestandard, VNIM
COOMET-L-S32	Calibration of long distance standards	BelGIM, SE Ulmettestandard, VNITRI, VNIM
EUROMET-L-S1	Line scale measurement	BFM, LNE, MIKES, INRM, METAS, NM, NPL, PTB, RISE
EUROMET-L-S2	Thermal expansion of gauge blocks	METAS, INRM, NM/VSL, NPL, PTB
EUROMET-L-S3	Depth setting standards	TUE (NL), CEM, INRM, METAS, NIST, VSL, PTB, RISE, MIKES
EUROMET-L-S4	External diameter of wires	LNE, METAS, NPL, PTB
EUROMET-L-S5a	Roughness	RISE, LNE, INRM, DTM (DK), METAS, VSL, PTB
EUROMET-L-S5b	Roughness profiles	TUE (NL), INRM, METAS, VSL, PTB, RISE
EUROMET-L-S6	Standards of thermal expansion	PTB, NM, VSL, NPL
EUROMET-L-S7	Fatness of surface plates	PTB, VSL, NPL, MIKES
EUROMET-L-S8	Nd:YAG lasers	INRM, PTB
EUROMET-L-S9	Two-dimensional end	NPL, PTB
EUROMET-L-S10	Squareness measurements	SMU, LNE, CEM, GUM, IPQ, METAS, MIKES, VSL, BFH, PTB, SMIS, RISE
EUROMET-L-S11	Surface texture measurements	PTB, BEV, CEM, CM, INRM, DFM, GUM, IPQ, METAS, MIKES, VSL, NPL, SMU, RISE, UME, VMT
EUROMET-L-S12	Calibration of gauge blocks by mechanical comparison	NM/ES, BEV, CEM, GUM, MIKES, MRS, BM (BG), NPL, BFH, LME, VMT/VMC
EUROMET-L-S13	Cylindrical artefacts	PTB, LNE, INRM, METAS, NIST, VSL, RISE
EUROMET-L-S14	Step height measurements	METAS, BEV, CEM, GUM, NM, NMJ, LNE, MIKES, MRS, BM, NMIA (Australia), BFH, PTB, SMD, RISE
EUROMET-L-S15	Step height standards	PTB, CM, INRM, METAS, VSL
EUROMET-L-S15a	Step height standards	PTB, CM, INRM, MIKES, A*STAR, VSL
EUROMET-L-S16	Calibration of gauge blocks by comparison	NPL, FSL, INM, JV, LATMB, METROSEPT, MSA, NMI (IE), SMD
EUROMET-L-S17	Length intervals on a steel lace	METAS, METROSEPT, UME
EUROMET-L-S18	Squareness measurements	SMU, GUM
EUROMET-L-S19	Squareness measurements	SMU, GUM
EUROMET-L-S20	Linear distance measuring instruments	GUM, METROSEPT, BEV, CEM, CM, INM, INRM, JV, METAS, MIKES, PTB, SMU, RISE
EUROMET-L-S21	Comparison of parallel bread gauges	F88m, METROSEPT, BEV, INRM, LNE, METAS, MIKES, MRS, BFH, UME
EUROMET-L-S22	Calibration of gauge blocks by mechanical comparison	DTI (DK), METROSEPT, BEV, BM (Morocco), CEM, DFM, LATMB, MCCAA-SMI (Italy), MRS, NPL, NSAI, NMI, VMT/VMC
EUROMET-L-S23	High precision roughness measurement by error separation techniques	CEM, DTI, INRM, IPQ, LNE, SMD, VSL
EUROMET-L-S24	Involute gear standards	PTB, NM/ES, NIM, NIMT, NMJ, NSC
EUROMET-L-S26	Distance measurements using pocket hole laser instruments (EDMs)	CEM, BEV, VSL
EUROMET-L-S26.1	Depth of v-shaped grooves	PTB, BEV, CEM, GUM, INRM, MIKES, NMISA, SP, UME, VNIMS
EUROMET-L-S27	Length of stainless steel laces	MIKES, CEM, PTB, UME
EUROMET-L-S28	Fatness of surface plates	PTB, METROSEPT, BEV, BFH, BM, BMM, CEM, CMS, GUM, INTI (Azei), IPQ, JV, LATMB, MASM (Monq), MRS, NMI, RISE, SASO, SMD, UME, VNIM, VUJTKRIGIC (CZ)
EUROMET-L-S29	Measurement of a 1 mm slope micrometer	PTB, NMI, NMJ, VNIMS
EUROMET-L-S30	Determination of roundness in the equator of two alumina spheres	CEM, DTI, INRM, LNE, VSL
EUROMET-L-S31	Transfer displacement error	MRS, BEV, CEM, DFM, DTI, JV, METAS, MIKES, VSL
EUROMET-L-S32 2nd pt	Gauge block calibration by mechanical comparison	BEV, BFH, BM, BMM, DFM, FIMC, LATMB, MRS, NM (MD), NPL, NSAI
GULFAET-L-S1	Calibration of gauge blocks by mechanical comparison	EM (UAE), COSO (Brazil), DPM (Abu Dhabi), NM (Malaysia), PAI (Kuwait), SASA (SA), UME
GULFAET-L-S2	Calibration of gauge blocks by interferometry	UME, SASO
SMI-S1	Gauge blocks by mechanical comparison	NRC, CEM, INDECOPI (Peru), INMETRO, INTI, LCPN-DICTU (Chile), LMP-UJP (Parana), NIST, SIC (Colombia)
SMI-S1 PREV	Short gauge blocks by mechanical comparison	CEM, COCOM (Colombia), CERTI (Brazil), CU-INAM (MX), CDES (MX), INDECOPI (Peru), INMETRO, INTI, PTB, TPYCEA (ES)
SMI-S2	Comparison of surface roughness and also height (depth) standards	NRC, CENAM, INMETRO, INTI, NIST
SMI-S3 PREV	Measurement of thickness standards by optical diffraction	NIST, INRM, NPL, NPL (IE), NMI, NMJ, LM (IT)
SMI-S4 PREV	Line width standards	NIST, NPL
SMI-S5	Nanometrology, one-dimensional gratings calibration by optical diffraction	NRC, TRI, METAS, PTB
SMI-S6	Comparison of surface roughness and also height (depth) standards	CENAM, BSJ (Jpn.), CENAMEP (Pan.), CM, DICTUC (Chile), IMETRO (Bolivia), INDECOPI, INEN (Ecuador), INMETRO, INTI, LACOMET (Costa Rica), LATU (Uruguay), NIST, NPL, SIC (Colombia), TTBS (CARICOM/Trinidad Tobago)
SMI-S7	Calibration of central length and variation of 6 steel gauge blocks	INTI, BSJ, CENAM, CANAMEP, DICTUC, IMETRO, RACAL (Peru), INEN (Colombia), INMETRO, LACOMET, LATU, NIST, PAI, TTBS
SMI-S8	Gauge blocks measured by mechanical and interferometric technique	INTI, CENAM, DICTUC, RACAL, INM (Colombia), INMETRO, NIST, NRC