

Uncertainty Analysis of Stack Gas Flowrate Measurement with the S-Type Pitot Tube for Estimating Greenhouse Gases Emission

Woong KANG

Center for Fluid Flow & Acoustics

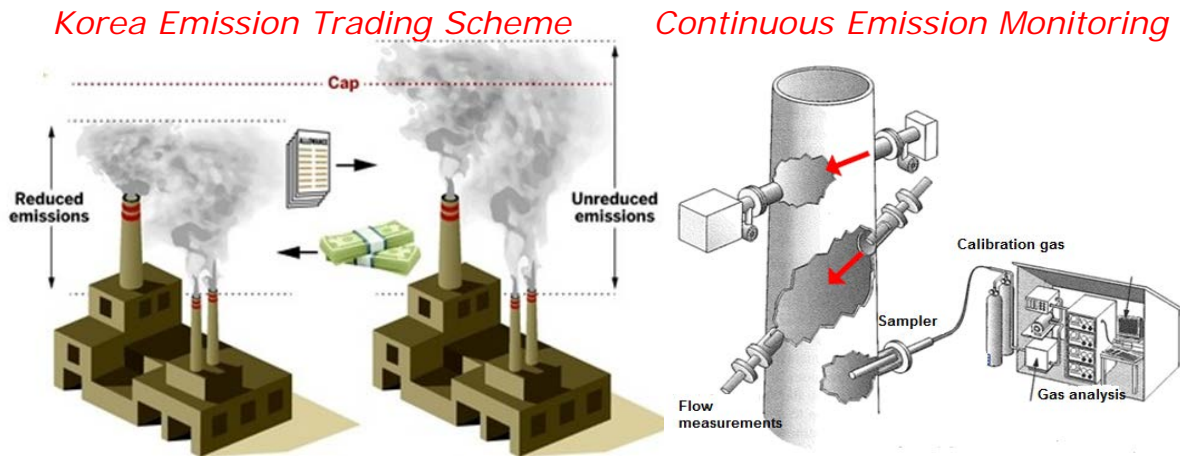
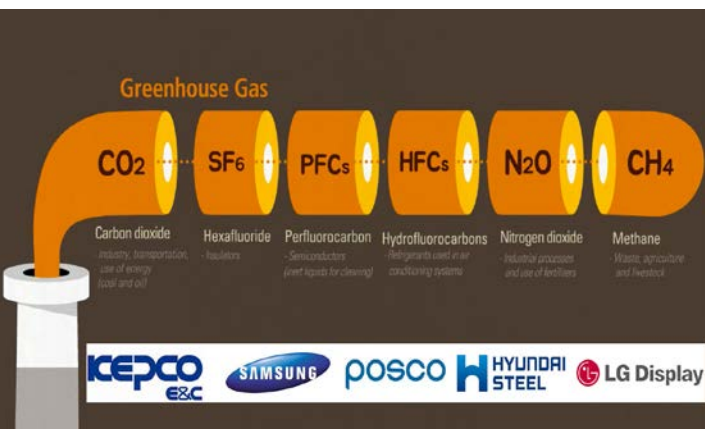
Korea Research Institute of Standards and Science

Contents

- **KOREA Greenhouse Gas Emission**
- **S-type Pitot tube for Stack gas velocity measurements**
- **On-site measurements for Continuous Emission Monitoring**
- **Uncertainty Evaluation & Future work of NMI**

Korea Greenhouse Gas Emission

- Top 10 countries of GHG Emissions in 2010, High proportion of GHGs emissions arising from the energy and industrial fields
- Korea Emission Trading Scheme have been implemented with allocation of emission cap for each company in 2015
- Continuous Emission Monitoring System(CEMS) measure GHG emissions by monitoring concentrations and volumetric flow rate at exhaust stack gas with higher quality tier
- First necessary to carry out accurate and reliable GHGs emission estimate with proper uncertainties



On-site measurement for CEMS

CEMS

$$\underline{E_{CEM}} = \sum_{i=1}^N E_{5\min,i} = \sum_{i=1}^N \left(\underline{\bar{C}_i} \times \underline{Q_{5\min,i}} \times \frac{MW_{gas}}{22.4L} \right)$$

GHGs Emission *Concentration*

Flow Rate

$$\underline{Q} = \underline{V} \times \underline{A} \times \frac{T_{std}}{T_s} \times \frac{P_s}{P_{std}} \times (1 - \underline{X_w}) \times 300$$

Volumetric Flow rate *Velocity* *Area* *Water Content*

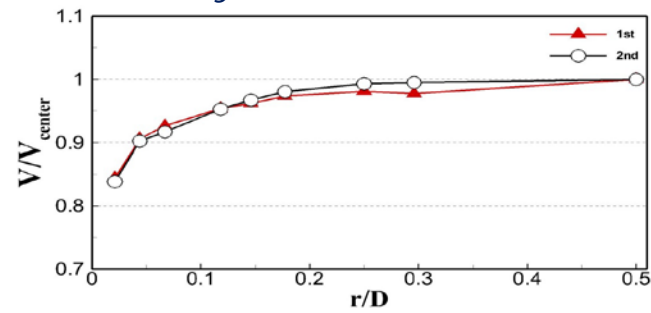


Combined Heat and Power Plant, KOREA

S-type Pitot installation at the stack

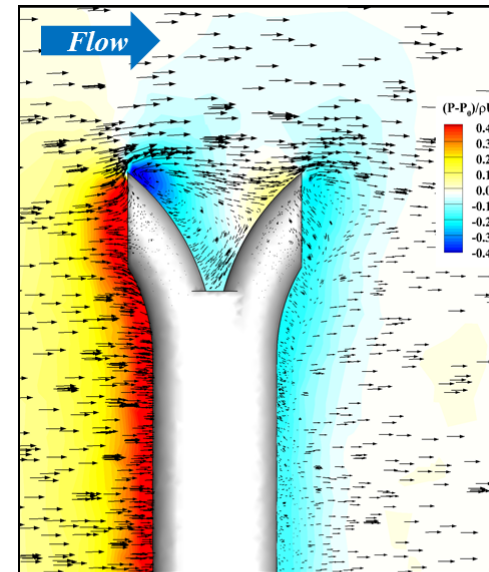
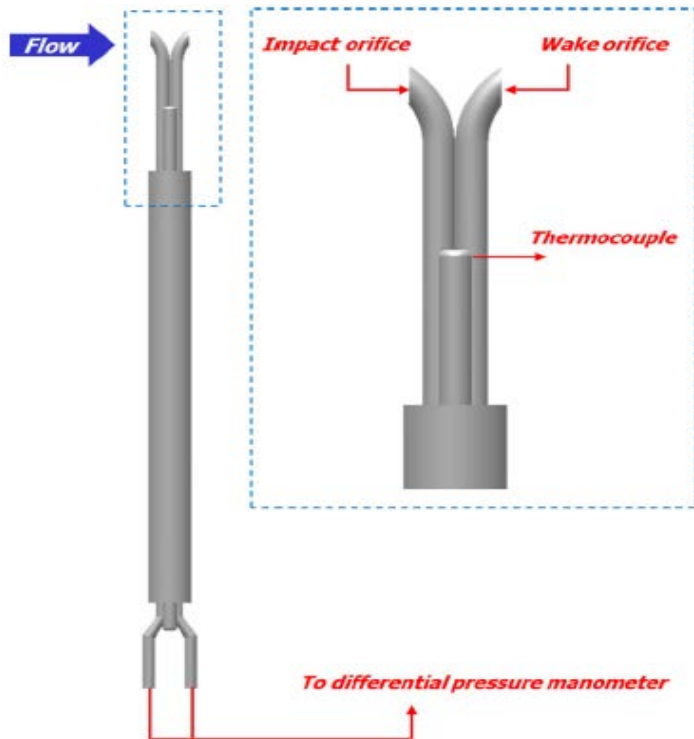


Flow velocity distribution inside stack



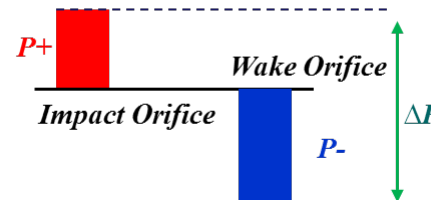
S-Type Pitot tube

- S-type Pitot tube is mainly used in on-site measurements for GHGs in Korea emission (S-type Pitot : 56%, Thermal Flowmeter: 23%, Ultrasonic : 11%)
- Large pressure orifices ($\Phi=5\sim 10\text{mm}$) & Strong tubes for high dust environments like industry stack (ISO 10780, KS M9429, EPA method2)
- Measurement differential pressure between an impact(total pressure) and wake orifice(static pressure) based on Bernoulli equation



$$V = C_{P,S} \sqrt{\frac{2\Delta P}{\rho}}$$

V : flow velocity in the stack gas(m/s)
 ΔP : differential pressure (Pa)
 ρ : density of the stack gas (kg/m^3)
 $C_{P,S}$: S type Pitot tube coefficient



Uncertainty Evaluation

$$\frac{u_c^2(Q)}{Q} = \frac{u^2(C_p)}{C_p^2} + \frac{1}{4} \frac{u^2(\Delta P)}{\Delta P^2} + \frac{1}{4} \frac{u^2(\rho)}{\rho^2} + 4 \frac{u^2(D)}{D^2} + \frac{u^2(P_s)}{P_s^2} + \frac{u^2(T_s)}{T_s^2} + \frac{u^2(1-X_w)}{(1-X_w)^2}$$

Symbol	Value	unit	Uncertainty component		Sensitivity coefficient	Combined uncertainty contribution
			Type A %	Type B %		
C_p	0.826	-	-	0.55	1	0.55 %
ΔP	136.4	Pa	0.80	1.09	0.5	0.68 %
ρ	1.33	kg/m ³	0.0054	1.05	0.5	0.53 %
D	2500	mm	-	0.23	2	0.46 %
P_s	756	mmHg	0.0019	0.13	1	0.13 %
T_s	409	K	0.0046	0.24	1	0.25 %
$1-X_w$	91.5	%	0.0016	0.30	1	0.30 %
ΔV_D	14.8	m/s	1.54	-	1	1.54 %
Q	12972.5	m ³ /min (5min)				
Combined uncertainty of the flow rate measurement						1.94 %
95 % confidence level, $k=$						2
Expanded Uncertainty, $U =$						3.88 %

- Uncertainty analysis of stack flow rate measurements with traceability to NMI
- Research for accurate average velocity measurements in the stack by used instruments (S-type Pitot tube, Ultrasonic meter, Thermal flowmeter)